

# HY-BRID LIFTS™

BY CUSTOM EQUIPMENT INC

**MAINTENANCE & TROUBLESHOOTING**  
SELF-PROPELLED AERIAL WORK PLATFORM

SUPO-653  
MARCH 2015



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**HB-830CE**  
**HB-1230CE**

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SERIES II



## FOREWORD

The purpose of this Maintenance Manual is to provide qualified service personnel with information for servicing and maintaining Hy-Brid Lifts. All information in this manual must be read and understood before any attempt is made to service this machine.

The operation and safety manual is considered a part of the work platform and contains instructions and operating procedures essential to properly and safely operate the Custom Equipment Hy-Brid Lift. Users must read and understand all information in the Safety and Operations Manual before operation.



**THE OPERATION AND SAFETY MANUAL MUST BE READ AND UNDERSTOOD PRIOR TO OPERATING THE MACHINE.**

The user/operator should not accept operating responsibility until the manual has been read and understood as well as having operated the lift under supervision of an experienced and qualified operator.

Because the manufacturer has no direct control over machine application and operation, proper safety practices are the responsibility of the user and all operating personnel.



**ANY MODIFICATION ON THIS MACHINE WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MANUFACTURER IS PROHIBITED.**

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## REVISION DATES:

REV A .....	Date
REV B .....	October 2014
REV C .....	March 2015

# SECTION 1 | SAFETY

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## 1.1 | SAFETY SYMBOLS

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“DANGER” indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.

**FAILURE TO FOLLOW THIS WARNING WILL CAUSE DEATH OR PERSONAL INJURY.**

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“WARNING” indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury

**FAILURE TO FOLLOW THIS WARNING MAY CAUSE DEATH OR PERSONAL INJURY.**

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“CAUTION” indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or damage to equipment

**FAILURE TO FOLLOW THIS WARNING MAY CAUSE INJURY OR DAMAGE TO EQUIPMENT.**

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## 1.2 | GENERAL RULES AND PRECAUTIONS

Custom Equipment, Inc. designed the Hy-Brid Lift self-propelled scissor lift to be safe and reliable. It is intended for elevating personnel, along with their necessary tools and materials to overhead work locations.

An operator of any type of work platform is subject to certain hazards that cannot be protected by mechanical means. It is therefore essential that operators be competent, careful, physically and mentally fit and thoroughly trained in safe operation of this machine.

Although Custom Equipment, Inc. conforms to specified EN: 280 requirements, it is the responsibility of the owner to instruct operators with the safety requirements made not only by Custom Equipment, Inc., but by the various safety boards in your area, as well as additional requirements set forth by EN: 280 If you come across a situation that you think might be unsafe, stop the platform and request further information from qualified sources before proceeding.



**MAINTENANCE INFORMATION IS FOR USE BY TRAINED PERSONNEL ONLY  
NEVER REACH BETWEEN SCISSORS LINKS OR PROP UP PLATFORM  
UNLESS MAINTENANCE PINS ARE IN PLACE**

### 1.3| SAFETY GUIDELINES

#### Maintenance Lock

The maintenance lock must be placed into position whenever the machine is being serviced in the raised or partially raised position. Serious injury and/or death could result if maintenance lock is not used properly.

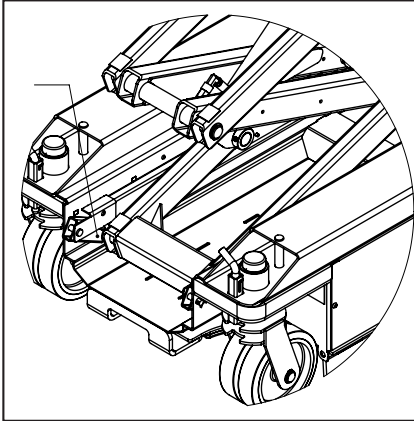


Figure 1: Maintenance lock use

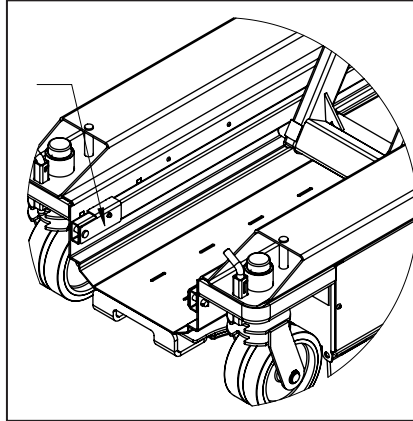


Figure 2: Maintenance Lock Storage



**FAILURE TO COMPLY WITH THE LISTED SAFETY PRECAUTIONS MAY RESULT IN MACHINE DAMAGE, PERSONNEL INJURY, OR DEATH.**

#### Other Guidelines

- Never work under an elevated platform until maintenance locks have been engaged.
- Remove all rings, watches, and jewelry when performing any maintenance.
- Do not wear long hair unrestrained or loose fitting clothing and neckties which may become caught on or entangled in equipment.
- Observe and obey all warnings and cautions on machine and in manual.
- Keep oil, grease, water, etc. wiped from standing surfaces and handholds.
- Before making any adjustments, lubricating or performing any other maintenance, shut off all power controls.
- Battery should always be disconnected during replacement of electrical components.
- Keep all support equipment and attachments stowed in their proper place.
- Use only approved nonflammable cleaning solvents.
- After maintenance, inspect the machine as described for Pre-delivery.

### 1.4 | STABILITY TESTING

This machine has been stability tested to standards EN280 or AS 14180. The most adverse stability test is the stationary, lateral slope configuration for both units.

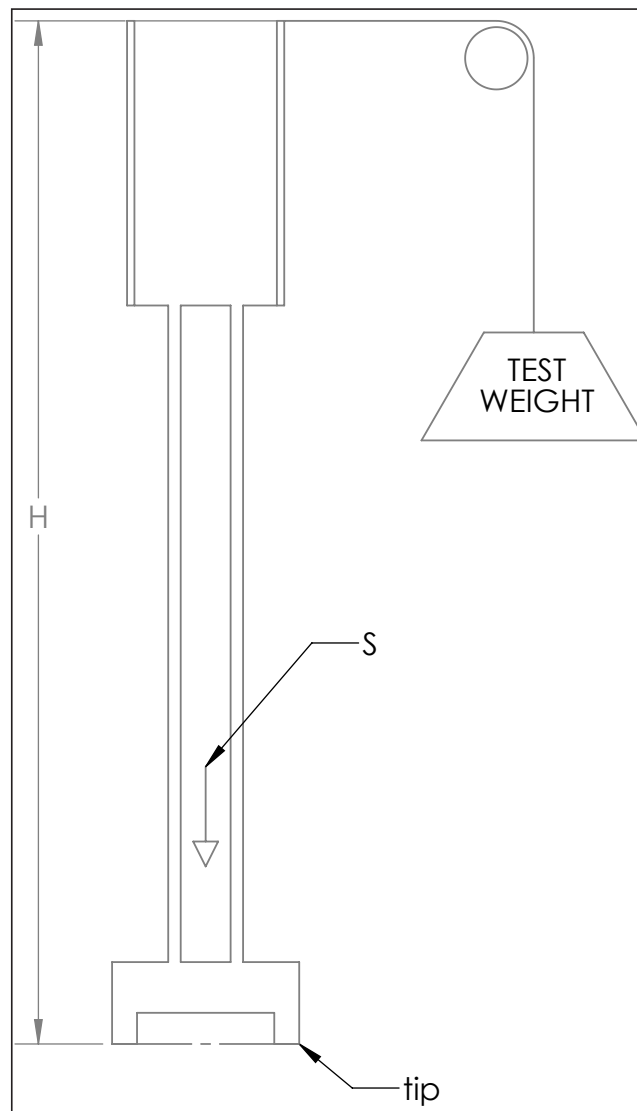
The stability test is to be done in compliance with EN280:2013, chapter 6.1.4.2.1, or AS14180 chapter 6.5.2, on an inclination of 2.5°, with **299.5 kg (660 lb.) on the platform, located as described in the standards.**

This test can be simulated on a level surface with no load on the platform, using a side pull that causes the same overturning moment as the loads and inclination described above.

This equivalent test can be done as shown in the figure below.

For the HB-1230CE S2 the test weight/pull force is 24.6 kg (54.3 lb.)

For the HB-830CE S2 the test weight/pull force is 24.8 kg (54.6 lb.)





# SECTION 2 | MAINTENANCE

## 2.1 | BATTERY MAINTENANCE

This unit is equipped with 12-volt AGM maintenance-free batteries.

Note: The surrounding temperature greatly affects the power reserve within a battery.

Example: A battery that is 100% charged at 80° F (27°C) drops to 65% at 32°F (0°C). At 0°F (-18°C), this battery will drop to 40% efficiency.



**NEVER ADD ACID TO BATTERY!**

## 2.2 | CHARGING THE BATTERY



**BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS AND FLAME AWAY FROM BATTERIES. DO NOT SMOKE WHILE CHARGING.**

The charger is equipped with an interlock circuit. The unit will not operate while charging. Shortened battery life will result.

To charge:

- Park the machine on a level surface.
- Plug charger into AC outlet until charged.
- For best battery life, leave the charger plugged in until machine will be used again. The charger will maintain the battery charge.

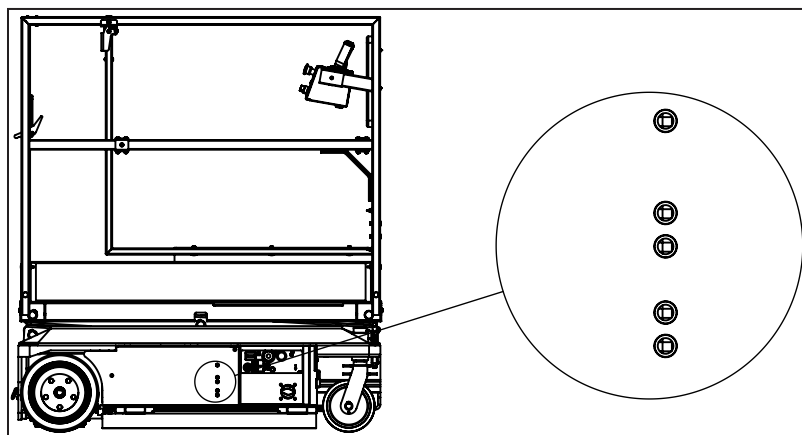


Figure 4: Battery Charger LED Display



**DO NOT OPERATE UNIT WHILE CHARGING. DO NOT DISABLE CHARGER INTERLOCK.**

### How to read the battery displays

Power	Battery 1 Status		Battery 2 Status		This display indicates that the power is on but there is no connection to a battery. The charger must see approximately five (5) volts on a battery to deliver D/C current.
	Charging	Ready	Charging	Ready	
Green LED (ON)	Red LED (OFF)	Green LED (OFF)	Red LED (OFF)	Green LED (OFF)	
Power	Battery 1 Status		Battery 2 Status		This display indicates that power is on and that both outputs are delivering D/C current to the batteries.
	Charging	Ready	Charging	Ready	
Green LED (ON)	Red LED (ON)	Green LED (OFF)	Red LED (ON)	Green LED (OFF)	
Power	Battery 1 Status		Battery 2 Status		This display indicates that power is on and that both outputs are finished charging and are in a float maintenance mode.
	Charging	Ready	Charging	Ready	
Green LED (ON)	Red LED (OFF)	Green LED (ON)	Red LED (OFF)	Green LED (ON)	
Power	Battery 1 Status		Battery 2 Status		A flashing red light indicates there is a problem with the battery, such as low voltage or a bad cell.
	Charging	Ready	Charging	Ready	
Green LED (ON)	Red LED (FLASHING)	Green LED (OFF)	Red LED (FLASHING)	Green LED (OFF)	

## 2.3 | LUBRICATION

Item	Specification	Frequency of Lubrication
Wheels	Teflon Spray	Quarterly

## 2.4 | COMPONENTS REQUIRING ADJUSTMENT

Under normal use, no components should require adjustment.

- If a pump is replaced contact your dealer for pump relief setting.
- If the load sensing calibration is not functioning correctly, contact your dealer for calibration.

## 2.5 | EXAMINATION, REPAIR, REPLACEMENT OF LIMITED LIFE COMPONENTS

With proper use, regular battery charging, and regular inspection, there are no limited life components that require routine replacement.

## 2.6 | SAFETY DEVICES AND SYSTEMS REQUIRING CHECKS

Check safety functions as part of daily inspection. Check that the brakes are holding.

## 2.7 | STORAGE

After periods of storage, exposure to extremes of ambient conditions-heat, cold, moisture, dust etc. inspect the machine. Batteries will need to be charged. Refer to the Pre-Delivery/ Frequent Inspection Checklist in this manual.

## 2.8 | MAJOR ALTERATIONS OR REPAIRS

Any alterations must be approved by the manufacturer. Major repairs, which affect the stability, strength, or performance of the machine must also be approved by the manufacturer, recorded, and include machine inspection and testing. Never attach pipe racks, material lifting devices, or make any other alteration that is not part of the intended design of the machine.

# SECTION 3 | MAINTENANCE CHECKLISTS

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Regular inspection and conscientious maintenance is important to efficient economical operation of this machine. It will help to assure that equipment will perform satisfactorily with a minimum of service and repair. Make checks at the stated intervals or more frequently if required by local operating conditions. The following inspection checklists are included in this manual:

- Pre-Start (required before operation at each work shift)
- Pre-Delivery/Frequent/Annual (Required every 3 months, after periods of storage, and after any alterations or repairs)

The rated life of the machine is Light Intermittent Duty (typical use 10 years, 40 weeks per year, 20 hours per week, 5 load cycles per hour)

3.1 | PRE-START INSPECTION CHECKLIST



**THIS CHECKLIST MUST BE USED AT THE BEGINNING OF EACH SHIFT OR AFTER EVER SIX TO EIGHT HOURS OF USE. FAILURE TO DO SO COULD AFFECT THE SAFETY OF THE OPERATOR.**

MODEL NUMBER: \_\_\_\_\_ SERIAL NUMBER: \_\_\_\_\_

Keep inspection records up-to-date.

Record and report all discrepancies to your supervisor.

A dirty machine cannot be properly inspected.

Y – Yes/Acceptable    N – No/Unacceptable    R – Repaired

Description	Y	N	R
<b>VISUAL INSPECTIONS</b>			
There are no loose or missing parts.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check that warning and instructional labels are legible and secure. Ensure that load capacity is clearly marked.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check the platform rails and safety gate for damage.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Platform and base controls are not missing, damaged, or disconnected.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Electrical cables and wires are not torn, frayed, or disconnected.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Hydraulic hoses are not torn or loose, and there are no leaks. Hoses and the cables have no worn areas or chafing.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check the tires for damage. Check that wheel axle retaining rings and set screw in rear wheel are tight.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check that all snap rings are secure in grooves on pivot pins.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Functional Tests</b>			
Gate closes automatically and latches.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Platform Controls: Check all switches and push buttons for proper operation.			
Emergency Stop (Stops all movement)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Drive & Up/Down Mode Switch (Selects drive/steer or elevate mode)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Joystick (Return to neutral, drives forward & reverse, elevates & lowers)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Drive Enable Trigger (Must be activated to drive)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Horn Alarm sounds when button is pushed.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Base Controls: Check all switches and push buttons for proper operation.			
Emergency Stop (Stops all movement)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Key Switch (Selects Platform Control, Ground Control, or Off)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Up/Down Rocker Switch (Elevates, Lowers)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Alarm (Not damaged, sounds for descent, overload)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Wheels: Front and rear wheels rotate freely. Front wheels pivot freely.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Drives in slow speed when elevated.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Brakes: Machine stops when joystick released.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pothole guards deploy and lock when platform is elevated.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Lift does not elevate when pothole guards are blocked.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

DATE: \_\_\_\_\_ INSPECTED BY: \_\_\_\_\_

3.2 | PRE-DELIVERY/ANNUAL/FREQUENT INSPECTION CHECKLIST



**AERIAL PLATFORMS SHALL BE INSPECTED, SERVICED, AND ADJUSTED TO MANUFACTURER'S REQUIREMENTS BY A QUALIFIED MECHANIC PRIOR TO EACH SALE, LEASE, OR RENTAL; AND EVERY 3 MONTHS OR 150 HOURS, WHICHEVER COMES FIRST.**

MODEL NUMBER: \_\_\_\_\_ SERIAL NUMBER: \_\_\_\_\_

Check each item listed below.

Use proper operating, service, and maintenance manual for specific information and settings. If an item is found to be unacceptable make the necessary repairs and check the "repaired" box. When all items are "acceptable", the unit is ready for service.

Base:	Y	N	R	Extending platform:	Y	N	R
Inspect slide tracks for damage	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Extends freely	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All frame bolts tight	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Cables in place/secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pump Secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Locks in Stowed Position	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DC motors secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Locks in Extended Position	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Covers screwed on	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Functions:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Batteries Fully Charged	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	All Functions Operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Wheels:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Emergency Stop Breaks Circuits	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Snap Rings Secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Slow Speed limit switch Set properly	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Bolts/Nuts Tight	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Wiring:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Scissors:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Switches secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Broken Welds	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Contactors secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Bent Beam Members	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Tight on terminals (No loose wiring)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All rollers Turn Freely	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Pothole guards deploy when platform elevated	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ret. Rings Secure On Pivots	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Pothole interlock functions correctly	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Emergency Down Operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Oil: Level 1" from top	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Maintenance Locks:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Brakes: Operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Pins in cabinet	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Check all hose for leaks	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Platform:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Check all fittings for leaks	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Bent rails	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Battery Charger	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Broken welds	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Secure/Operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
All rails in place/secure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Tilt sensor	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
110V outlet safe/working (if applicable)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Warning Horn (if applicable)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Entrance gate Closes Freely	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Hour meter operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Decals:	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Battery indication operational	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Legibility	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	All Shields/Guards in place	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Correct capacity noted	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Operator/Service Manual	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Proper placement quantity	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Overload light & alarm sound when overloaded.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

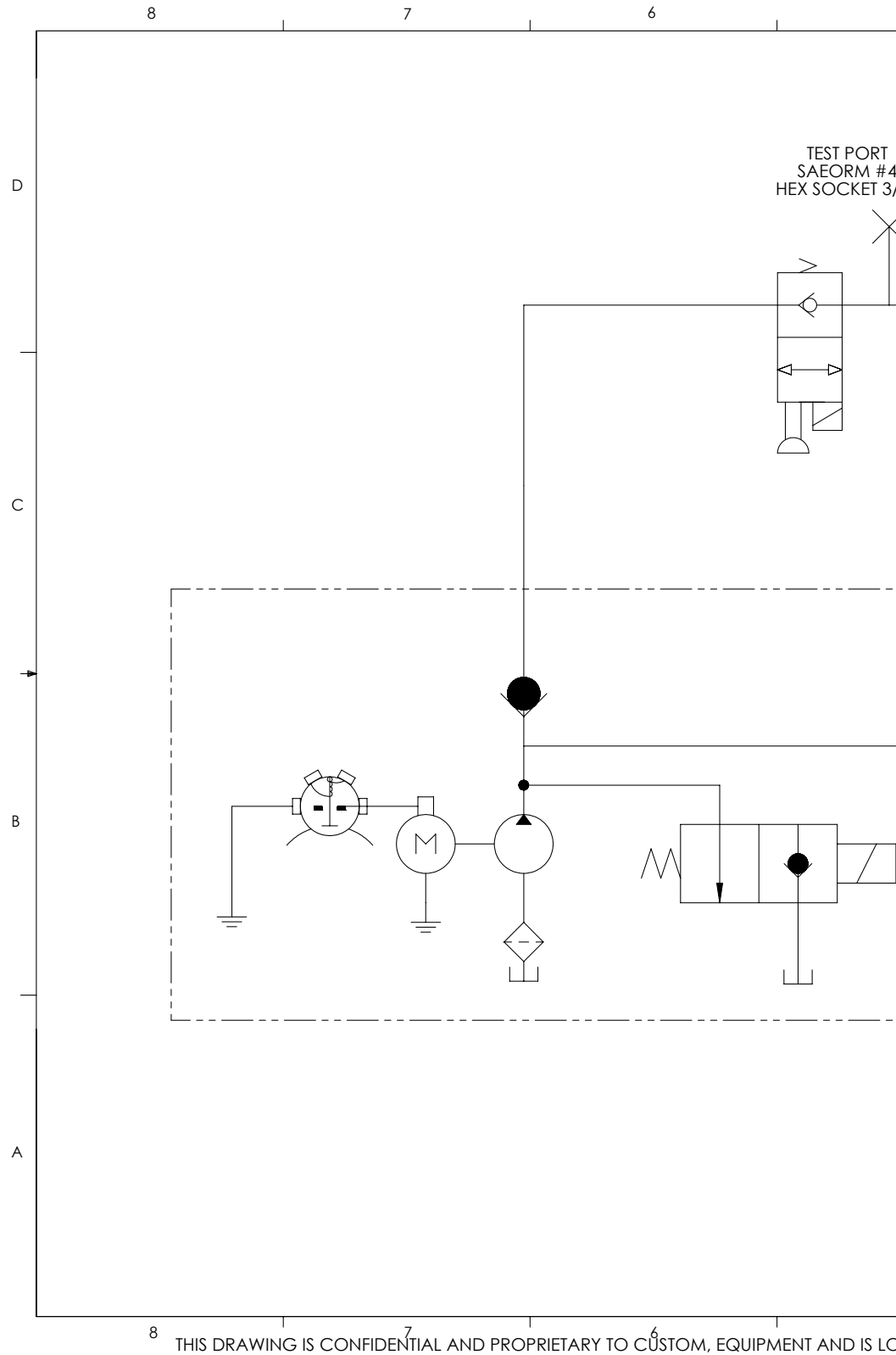
Date: \_\_\_\_\_ Inspected By: \_\_\_\_\_

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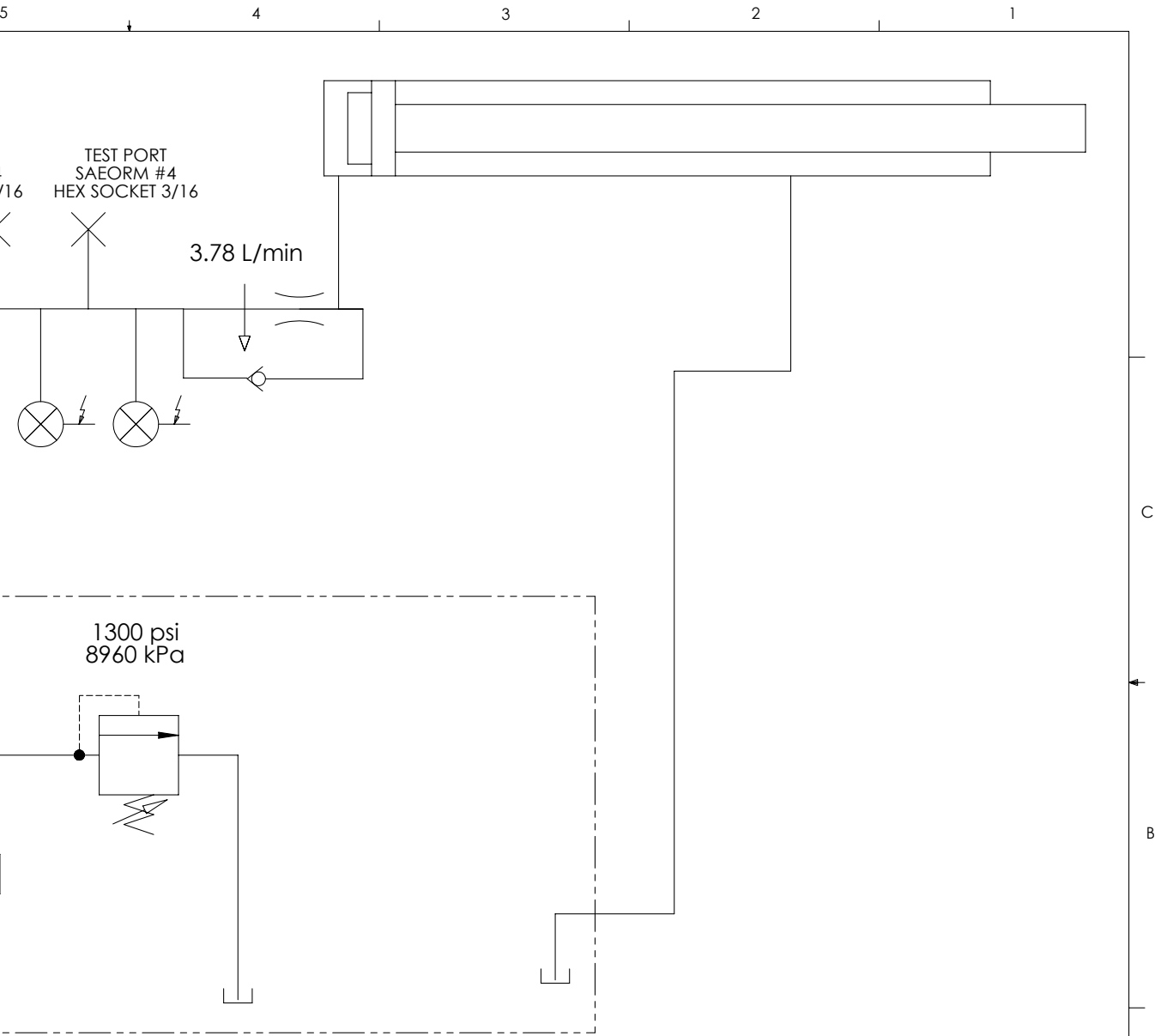
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# SECTION 4 | TECHNICAL REFERENCES

## 4.1 | HYDRAULIC SCHEMATIC



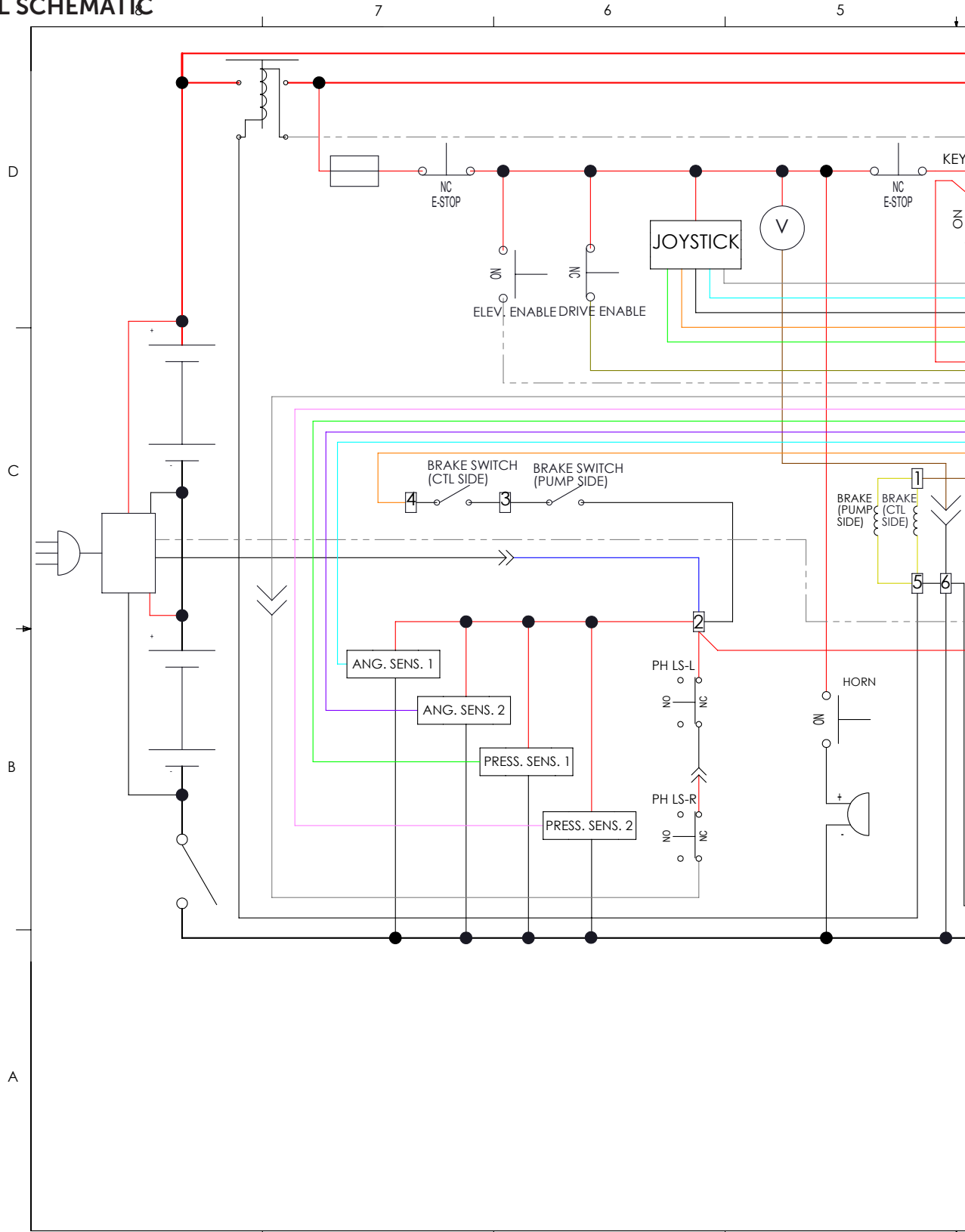




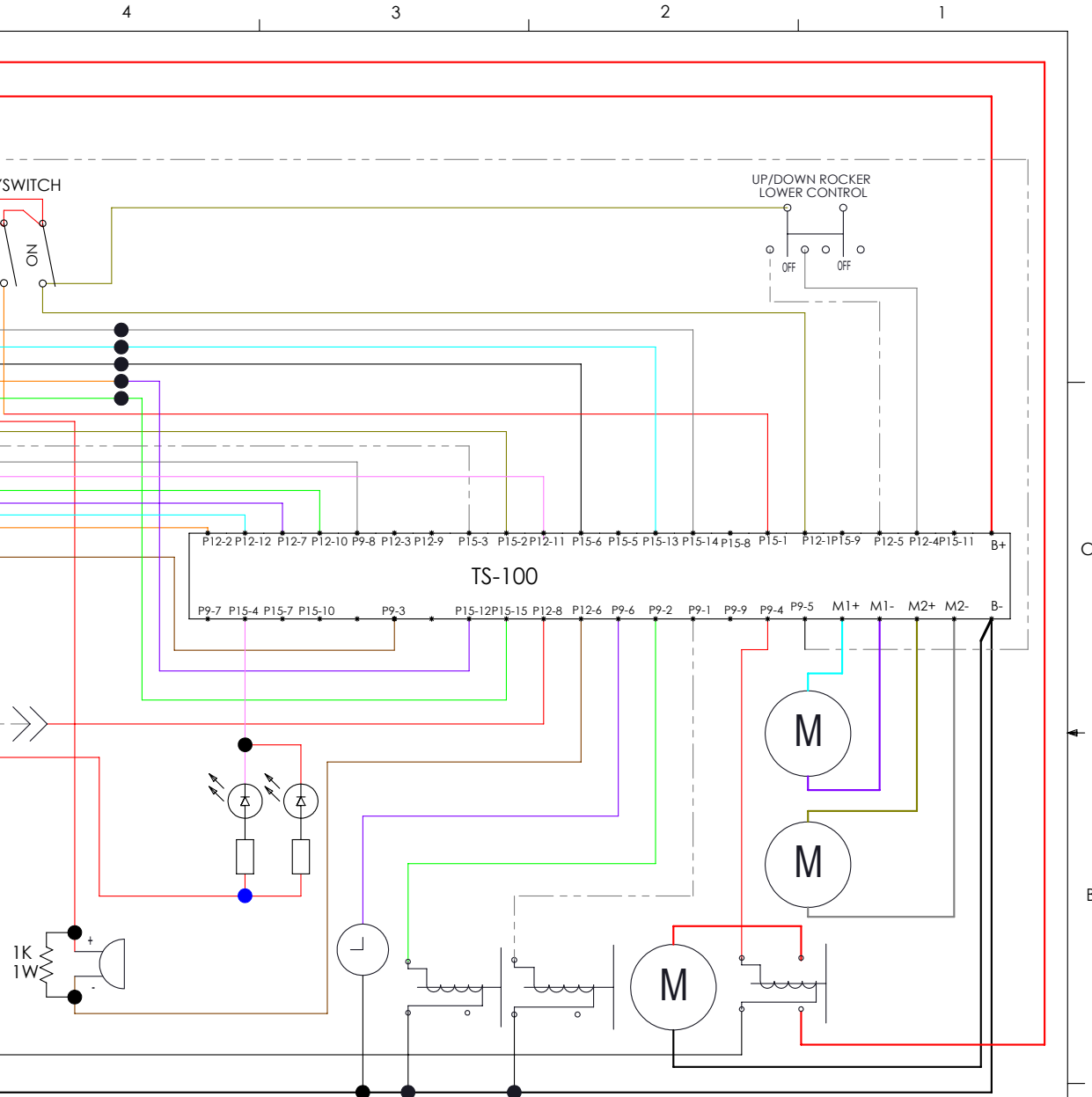
REV	DESCRIPTION OF CHANGE	ECO #	DATE	REV BY
A				
ORIGINALLY DRAWN BY: DJS		DATE:10/03/2014		
<b>Custom Equipment, Inc.</b>		Richfield, WI 53076 Phone: (262)644-1300		
<b>HYDR SCH,HB-830/1230CE S2</b>				
SPEC/MATL: Schematic		WEIGHT: APPROX. 0.00 LB.		
<b>DRAWING #: HS-129-20-201-51</b>				<b>A</b>
SCALE:1:1	B-SIZE	DO NOT SCALE DRAWING	SHEET 1 OF 2	

LOANED IN EXPECTATION THAT IT WILL BE KEPT CONFIDENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.

4.2 | ELECTRICAL SCHEMATIC



THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CUSTOM, EQUIPMENT AND IS LOANED IN EXPECT



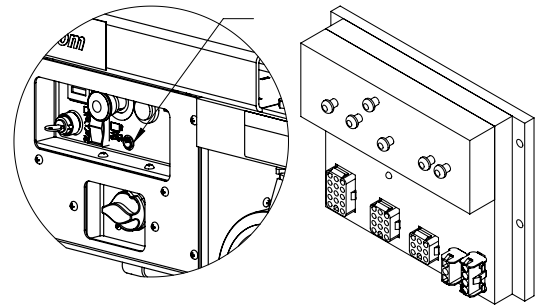
REV	DESCRIPTION OF CHANGE	ECO #	DATE	REV BY
D	REVISE LED CONNECTIONS	2015-2439	02/26/2015	GLH
ORIGINALLY DRAWN BY:		DATE:		
<b>Custom Equipment, Inc.</b>		Richfield, WI 53076 Phone: (262)644-1300		
<b>ELEC SCH, HB-1230CE S2</b>				
SPEC/MATL: Schematic		WEIGHT: APPROX. 0.00 LB.		
<b>DRAWING #: WS-129-20-201-51</b>				<b>D</b>
SCALE: 1:1	B-SIZE	DO NOT SCALE DRAWING	SHEET 1 OF 1	

NOTATION THAT IT WILL BE KEPT CONFIDENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.

### 4.3 | CONTROL BOARD DIAGNOSTIC

When using the LED for diagnosis, note that a DUAL FLASH code is indicated. The LED will flash on/off a certain number of times, pause off for a short delay, then flash on/off a second certain number of times, followed by a much longer pause off. The sequence will then repeat.

Example: The LED flash code 3-2 will look like: on/off/on/off-on/off-short-delay/on/off/on/off-long-delay/repeat

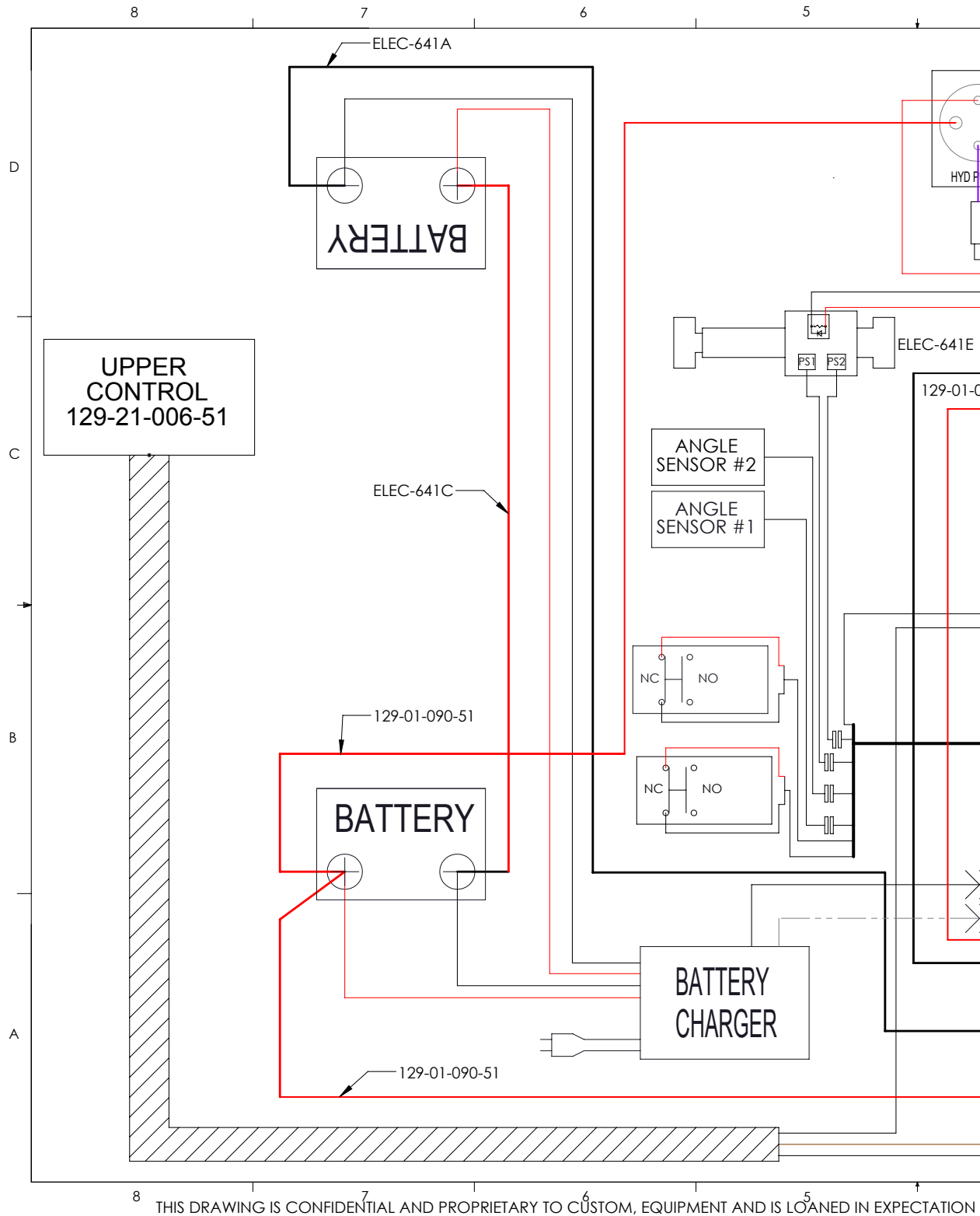


LED Code	Possible Cause
Fast Flash	Control Module is not calibrated, Do not operate unit.
Steady	Unit has just been powered on. You may need to wait for initialization, then re-select function. Ready to operate, things should be working normally. A function is selected but the enable trigger is not squeezed.
1-1	The control module is not calibrated. Do not use this unit.
2-1	The key switch selector switch indicate the mode in which the TS100 must operate. If neither input is active, or if both are active together, the TS100 does not know how to function. Check key switch and wiring to P15-1 and P12-1.
2-2	A safety feature is locking functions or a switch has failed. Check that platform is not overloaded, operating on a level surface, and pothole guards deploy/ Check that joystick is neutral when powered on. Check that joystick trigger is not closed for too long without selecting a function. Check for failed joystick, selector switches, and up/down switches.
3-x	There is a problem with the drive contactor or valve wiring, or with the motor power wiring; disconnect connector P9 to see if the problem is caused by drive contactor or valve wiring (if the fault clears, check for an illegal B+ supply in to P9) Check motor power wiring; with the drive contactor open the B+ power terminals should be at 10V-15V (significantly lower than B+) If the LED is steady at power-on, and the fault (3-5) occurs after a delay when attempting to drive or lift, the motor may be stalled and causing an overload of the TS100 or there is a power wiring error like connecting the B+ cable to a motor stud
3-2	Check P9 wiring. One or more signals showing outputs when all should be off.
3-3	Check B+ stud connections on controller. Voltage is too high.
3-4	There is voltage on safe pre-valve supply when there should not be. Controller may need to be replaced.
3-5	The drive brake current is too high. Motor overload. Check for a siezed motor or for power wiring to motors.
4-x	There is a problem with battery supply, the height and/or pressure sensors, the supply to them, or the temperature sensor inside the TS100 Check battery supply to EMS inputs P15-1 or P12-1 (relative to the B- stud); the battery supply should be between 15V and 32V Check the output from height sensor (P12-12) If the TS100 heatsink is very hot then perhaps the controller has temporarily shut down – if so, platform lowering is still allowed; wait for the controller to cool down
4-2	Functions Locked: Board is overheated. Check pump, drive motor wiring. Problem with controller internal voltage. Controller may need to be replaced.
4-3	Problem with controller internal voltage. Controller may need to be replaced.

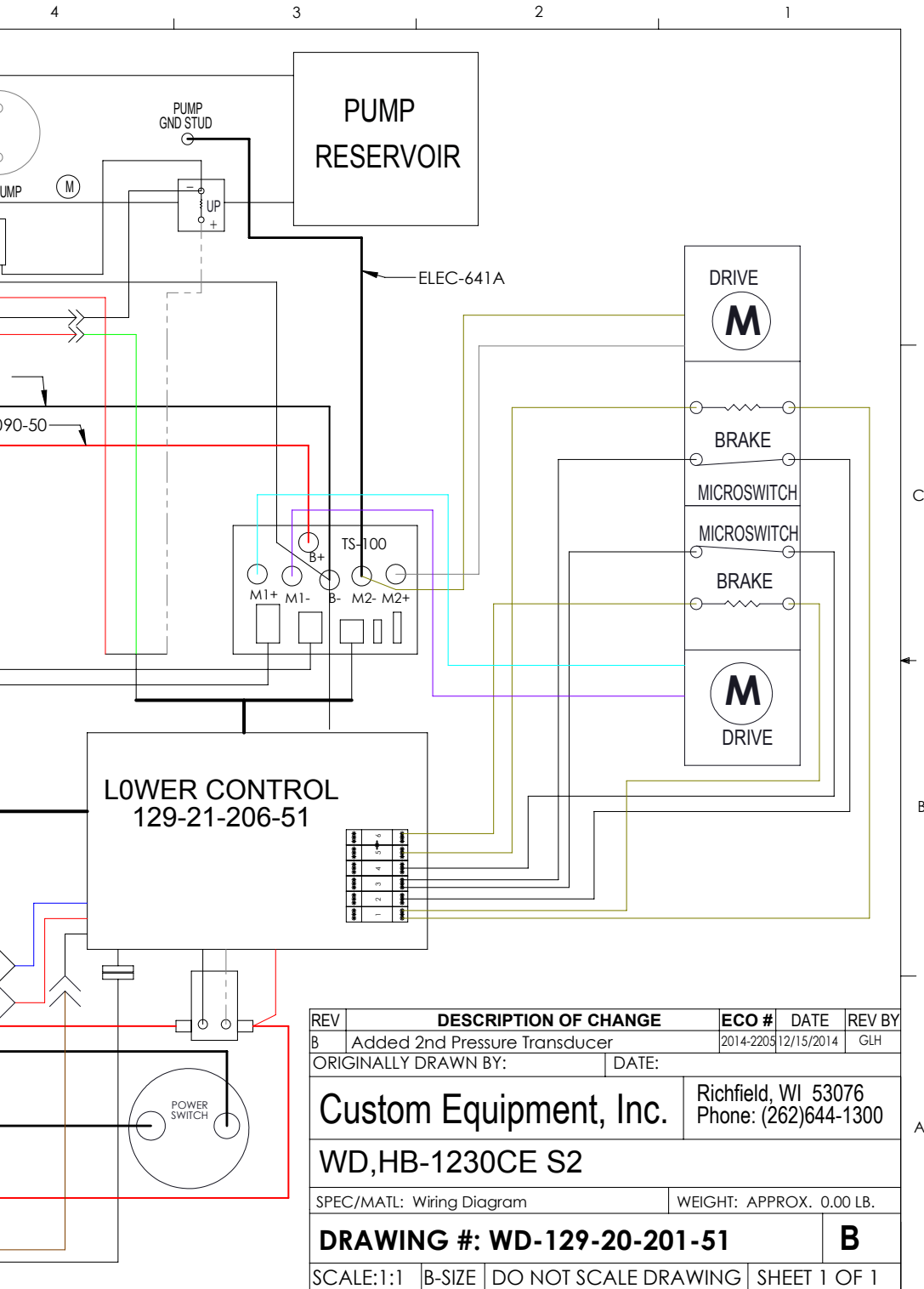
4-4	Battery supply is too low or too high. Make sure batteries are fully charged. Do not operate while charging.
4-5	Joystick signal problem. Wiring problem-check for short circuits, misconnection, check P15-12 connection.
6-x	There is a problem with the height measurements, load measurements, or the elevation switch disagrees with the height sensor. Check that the output from height sensor (P12-12) is in range (between 0.5V and 4.5V)
6-1	Problem with angle sensor or its connections
6-2	Problem with the pressure sensor
6-3	Problem with elevation switch or its connections
6-6	Problem with the pressure sensor
7-x	There is a problem with the power wiring – the voltage on the B+ stud is too low Check for a short-circuit to the B+ stud
7-1	Motor A current too high.
7-2	Motor A current too low.
7-3	Motor B current too high.
7-4	Motor B current too low.
7-5	Check drive connections at both drives--short or multiple wiring faults.
7-7	Check B+ stud connections on controller. Voltage is too low.

# SECTION 5 | WIRING DIAGRAMS

## 5.1 | WIRING DIAGRAM PART NO. WD-129-20-201-51



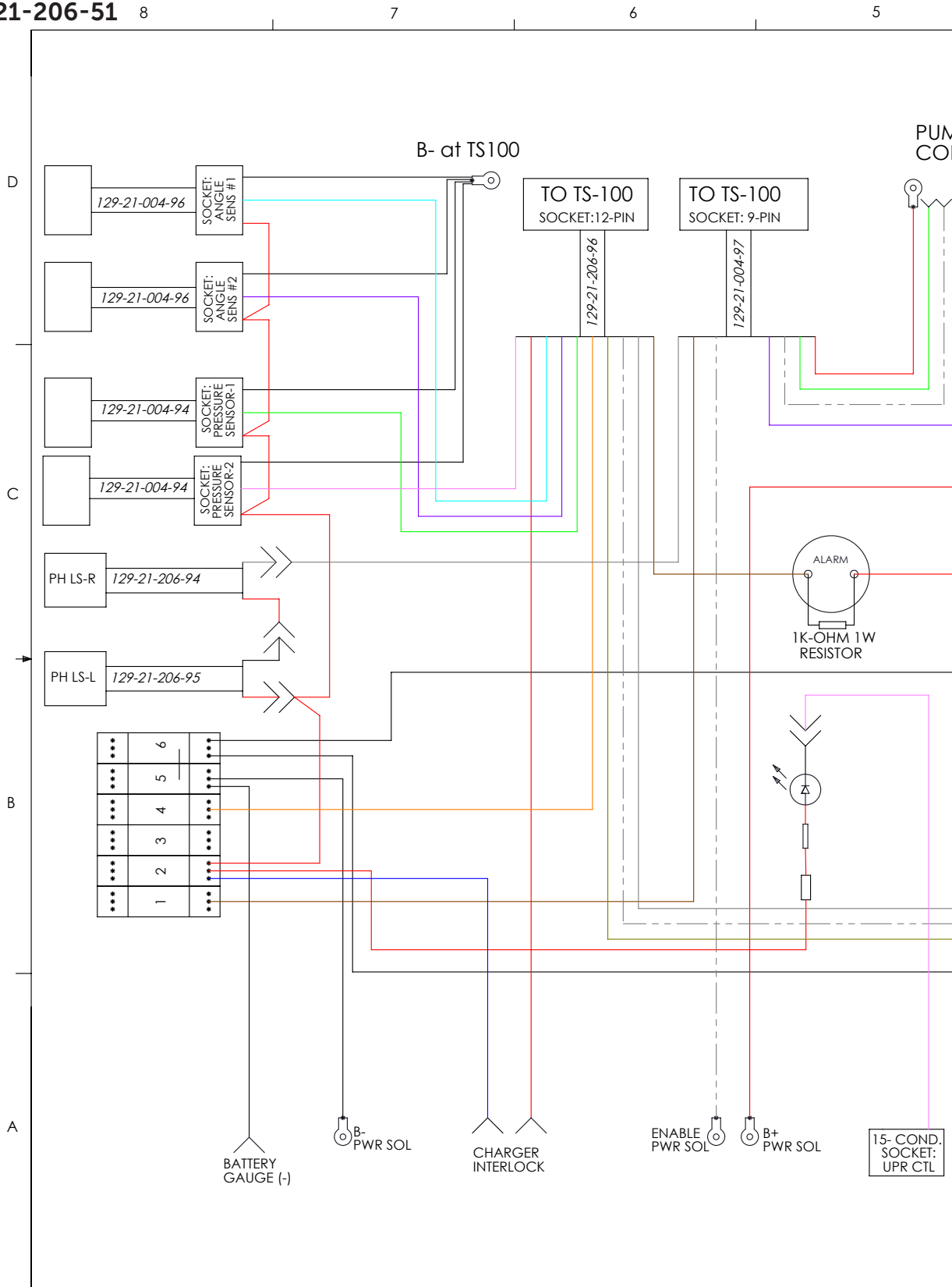
THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CUSTOM, EQUIPMENT AND IS LOANED IN EXPECTATION



THAT IT WILL BE KEPT CONFIDENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.

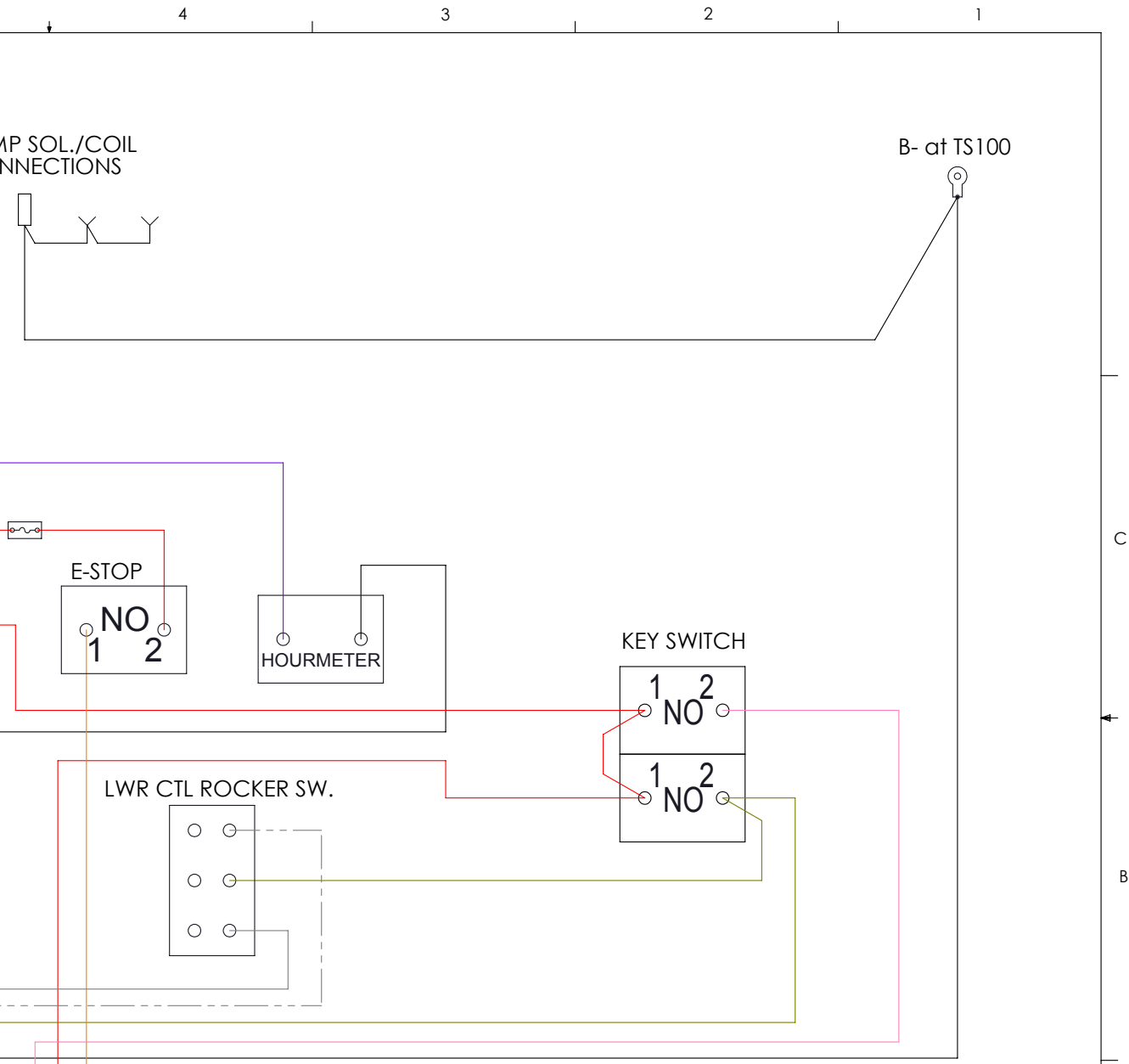
# SECTION 5 | WIRING DIAGRAMS

## 5.2 | LOWER CONTROLS WIRING DIAGRAM PART NO. WD-129-21-206-51



8 THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CUSTOM, EQUIPMENT AND IS LOANED IN 5

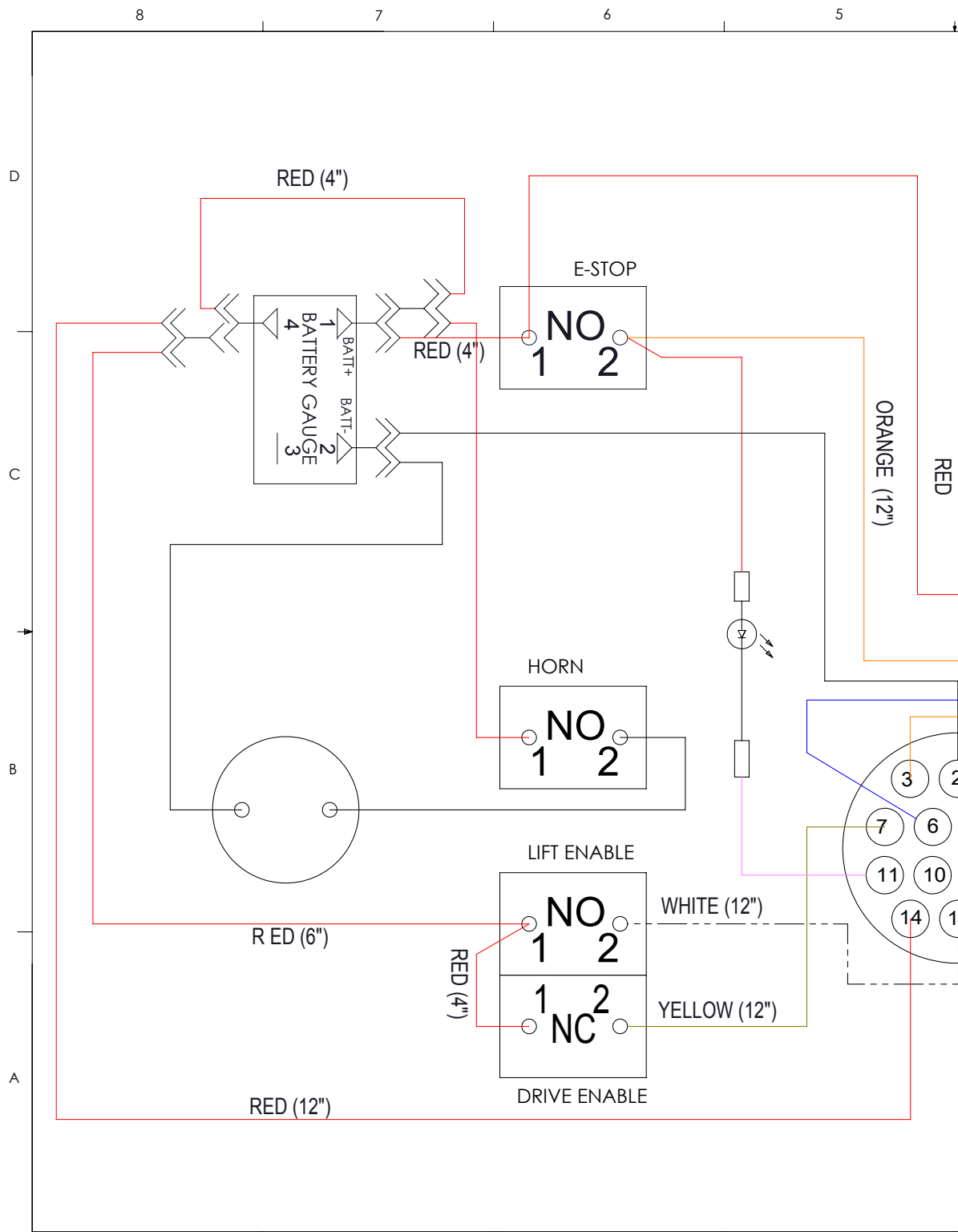




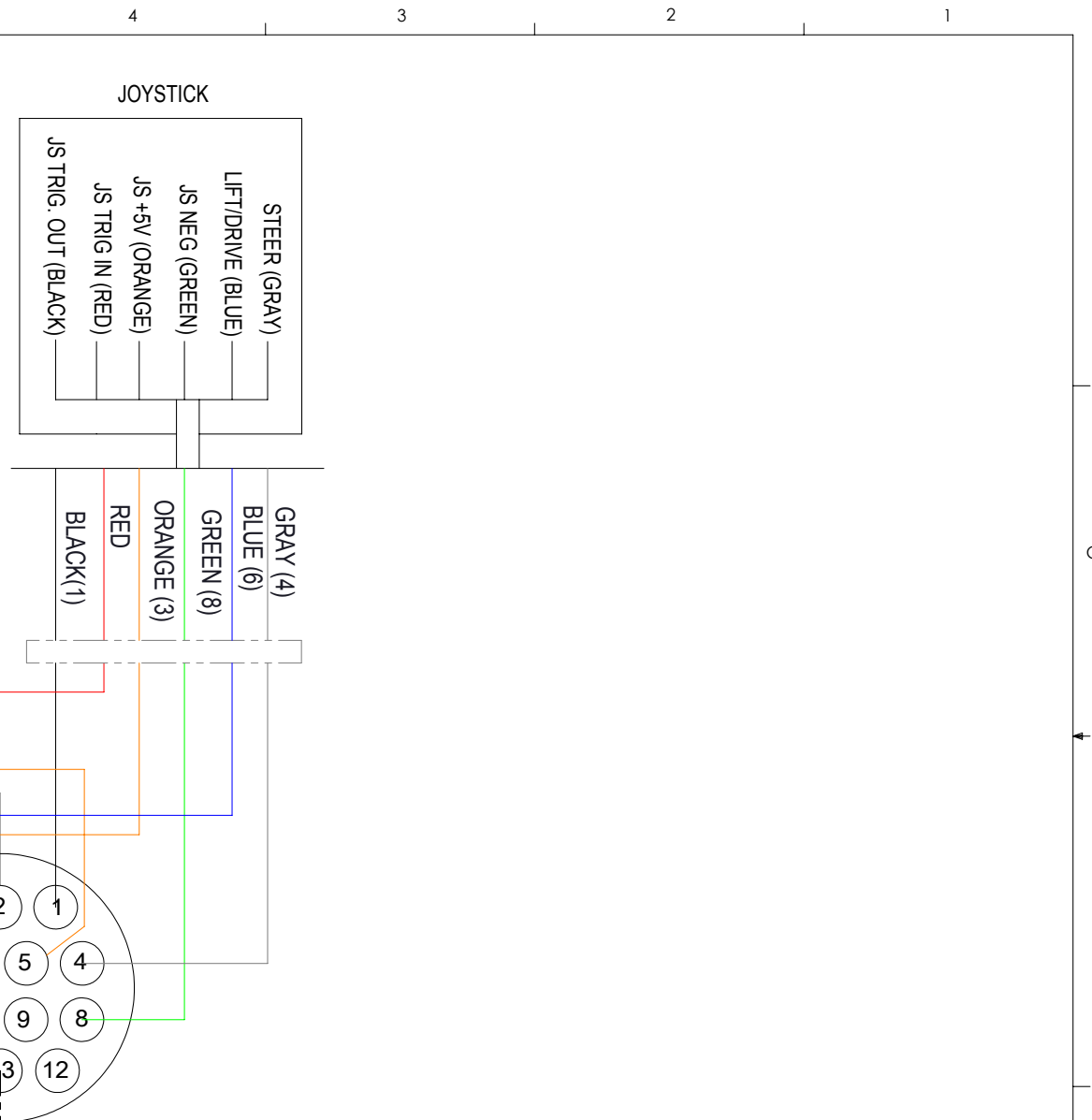
REV	DESCRIPTION OF CHANGE	ECO #	DATE	REV BY
F	ADDED WIRE MANAGEMENT INFO	2014-2253	01/09/2015	DJS
ORIGINALLY DRAWN BY: DJS		DATE: 3/7/2014		
<b>Custom Equipment, Inc.</b>		Richfield, WI 53076 Phone: (262)644-1300		
<b>WD,LWR CTL HB-1230CE S2</b>				
SPEC/MATL: Wiring Diagram		WEIGHT: APPROX. 0.00 LB.		
<b>DRAWING #: WD-129-21-206-51</b>				<b>F</b>
SCALE:1:1	B-SIZE	DO NOT SCALE DRAWING	SHEET 1 OF 2	

EXPECTATION THAT IT WILL BE KEPT CONFIDENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.

5.3 | UPPER CONTROLS WIRING DIAGRAM  
PART NO. WD-129-20-006-51



THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CUSTOM EQUIPMENT AND IS LOANED IN EXPECTATION OF YOUR BUSINESS.



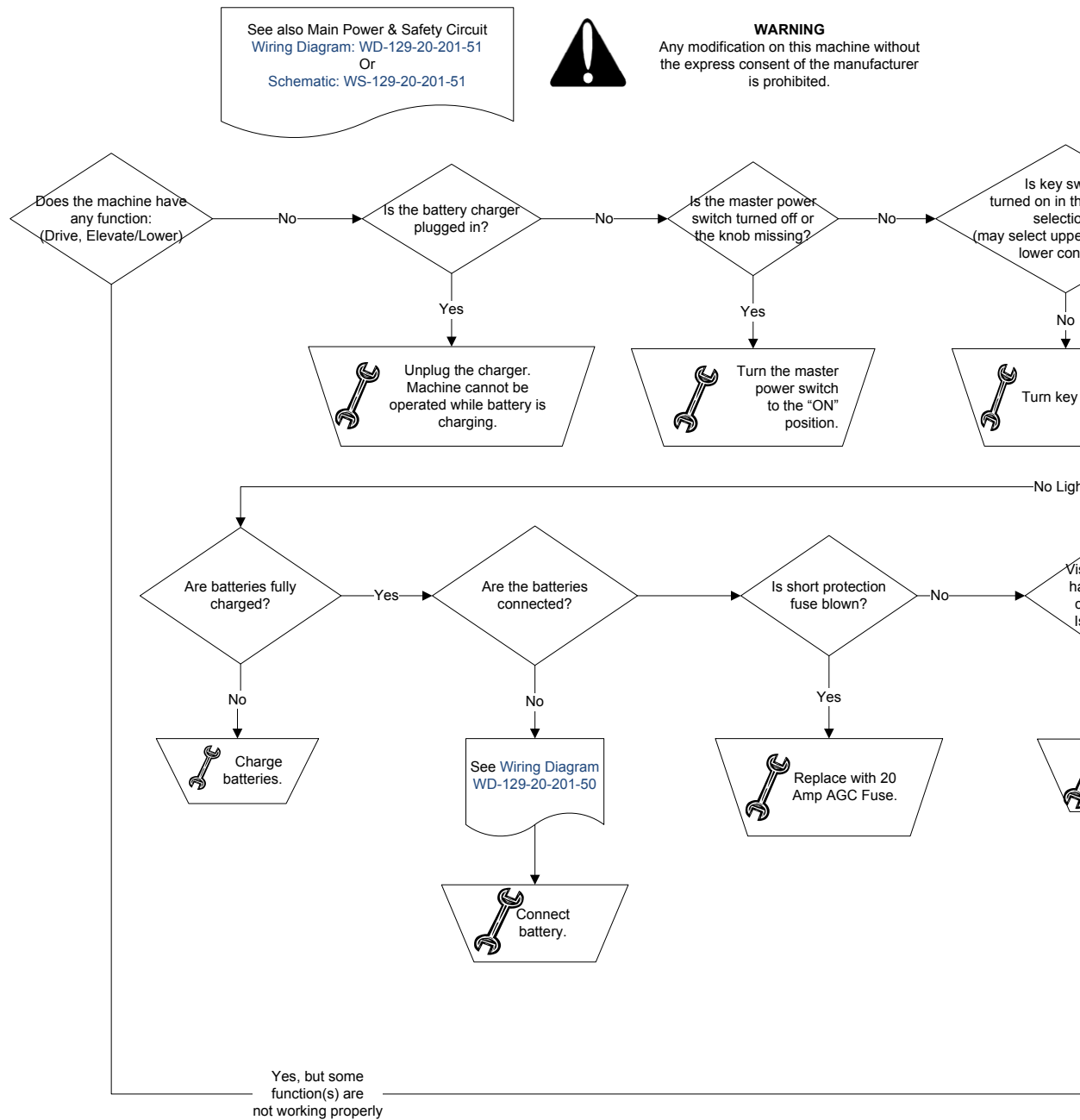
REV	DESCRIPTION OF CHANGE	ECO #	DATE	REV BY
A	INITIAL RELEASE	2015-2332		
ORIGINALLY DRAWN BY:		DATE:		
Custom Equipment, Inc.		Richfield, WI 53076 Phone: (262)644-1300		
WD, UPR CTL HB-1230CE S2				
SPEC/MATL: Schematic		WEIGHT: APPROX. 0.00 LB.		
<b>DRAWING #: WD-129-21-006-51</b>				<b>A</b>
SCALE:1:1	B-SIZE	DO NOT SCALE DRAWING	SHEET 1 OF 1	

STATEMENT THAT IT WILL BE KEPT CONFIDENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.

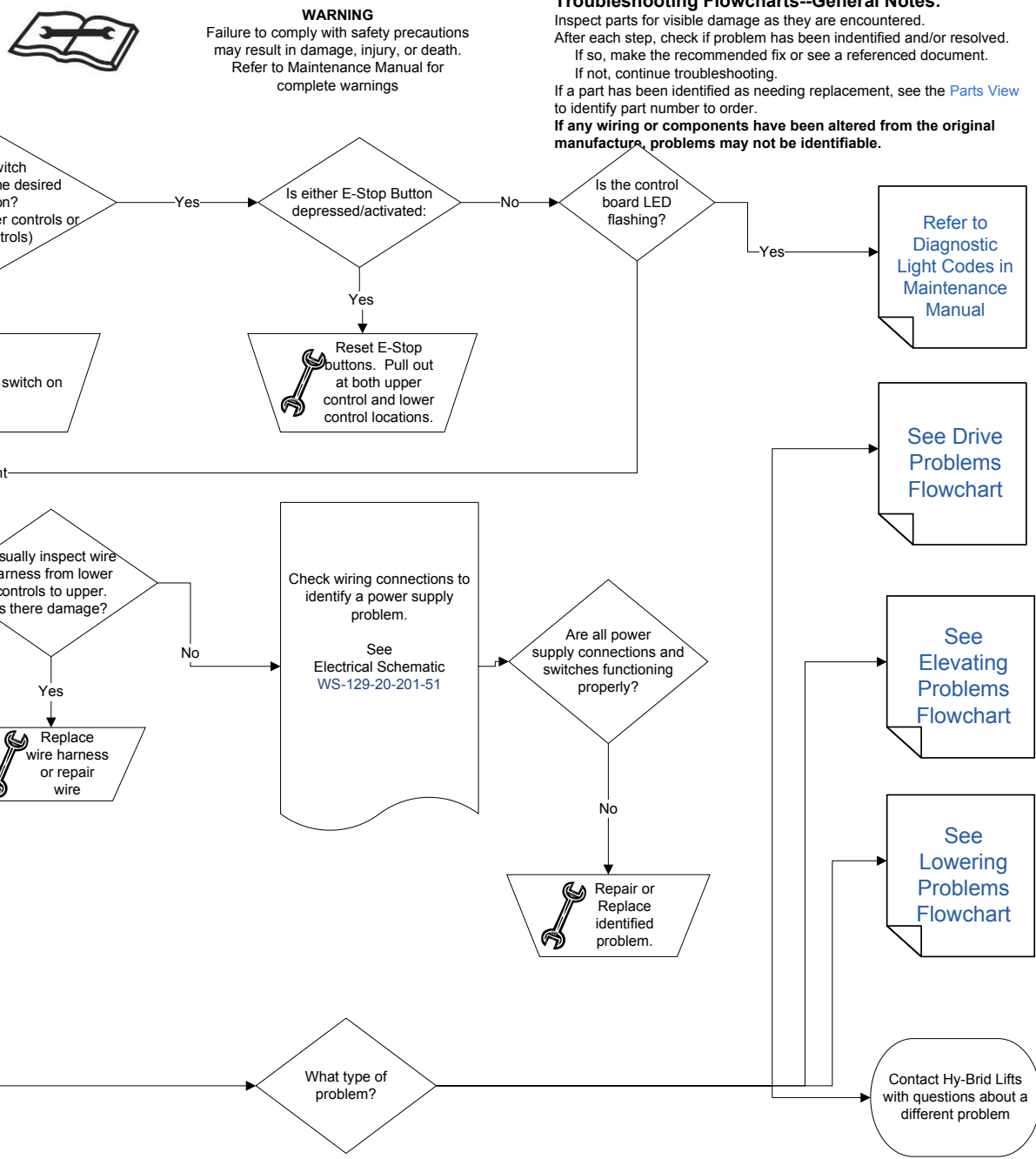
# SECTION 6 | TROUBLESHOOTING FLOWCHARTS

## 6.1 | MAIN POWER/SAFETY CIRCUIT

Flowchart: HB-830CE/1230CE-Power  
 Troubleshooting Step 1: Main Power



Reference Revision A

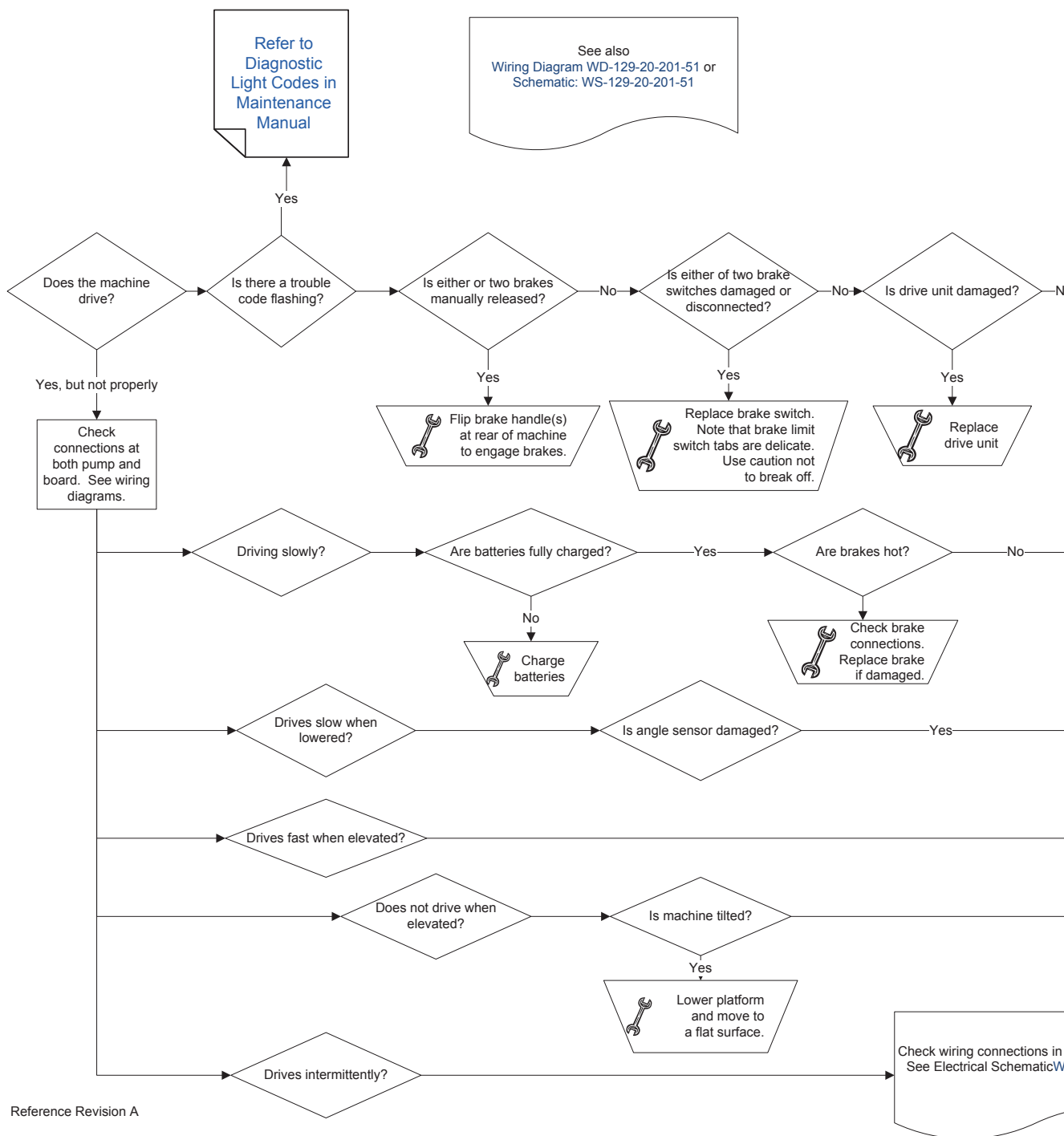


Reference Revision A

6.2 | DRIVE CIRCUIT

Flowchart-HB-830CE/1230CE-Drive

Troubleshooting Step 2: Drive





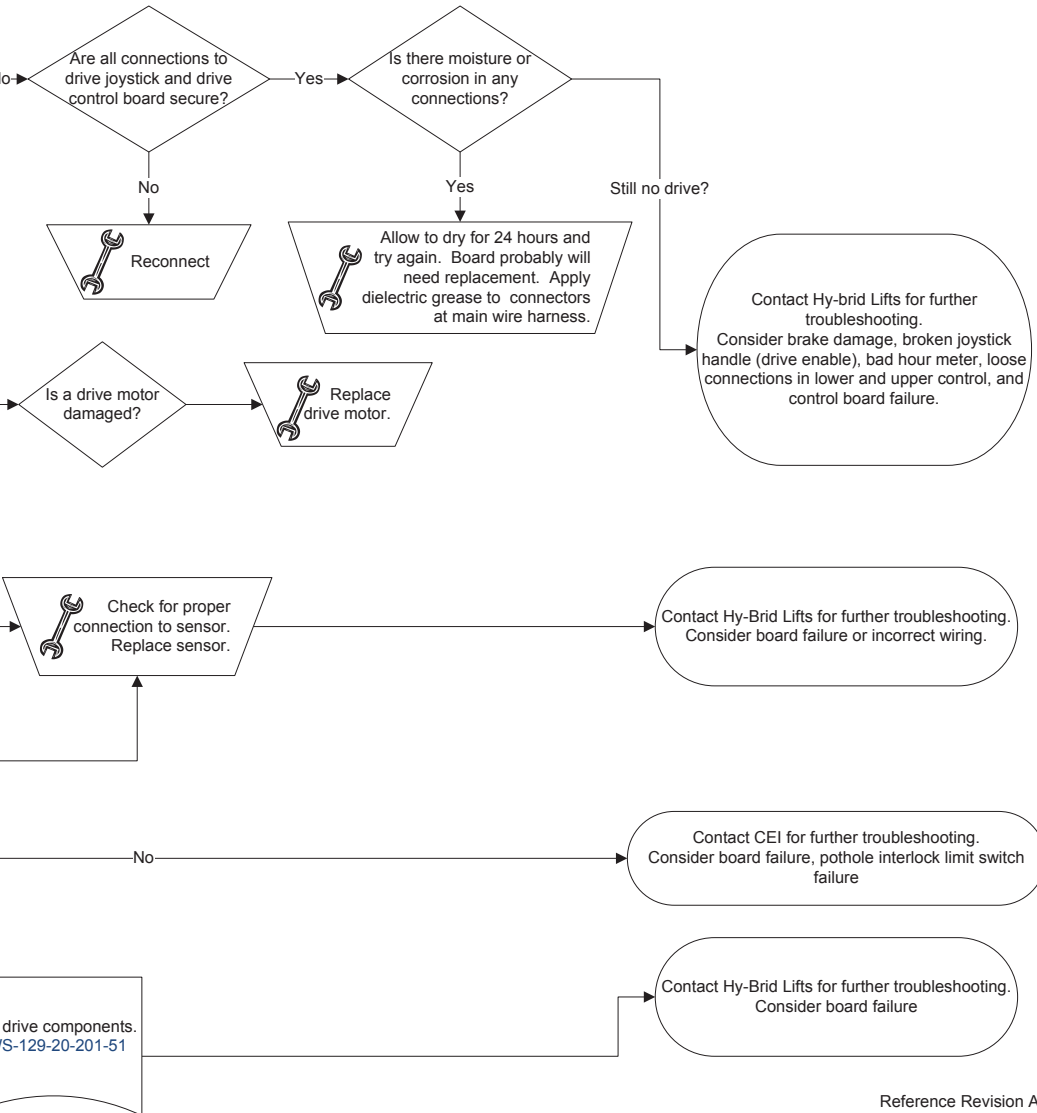
**WARNING**  
Any modification on this machine without the express consent of the manufacturer is prohibited.



**WARNING**  
Failure to comply with safety precautions may result in damage, injury, or death. Refer to Maintenance Manual for complete warnings

**Troubleshooting Flowcharts--General Notes:**

Inspect parts for visible damage as they are encountered. After each step, check if problem has been identified and/or resolved. If so, make the recommended fix or see a referenced document. If not, continue troubleshooting. If a part has been identified as needing replacement, see the [Parts View](#) To identify part number to order. **If any wiring or components have been altered from the original manufacture, problems may not be identifiable.**

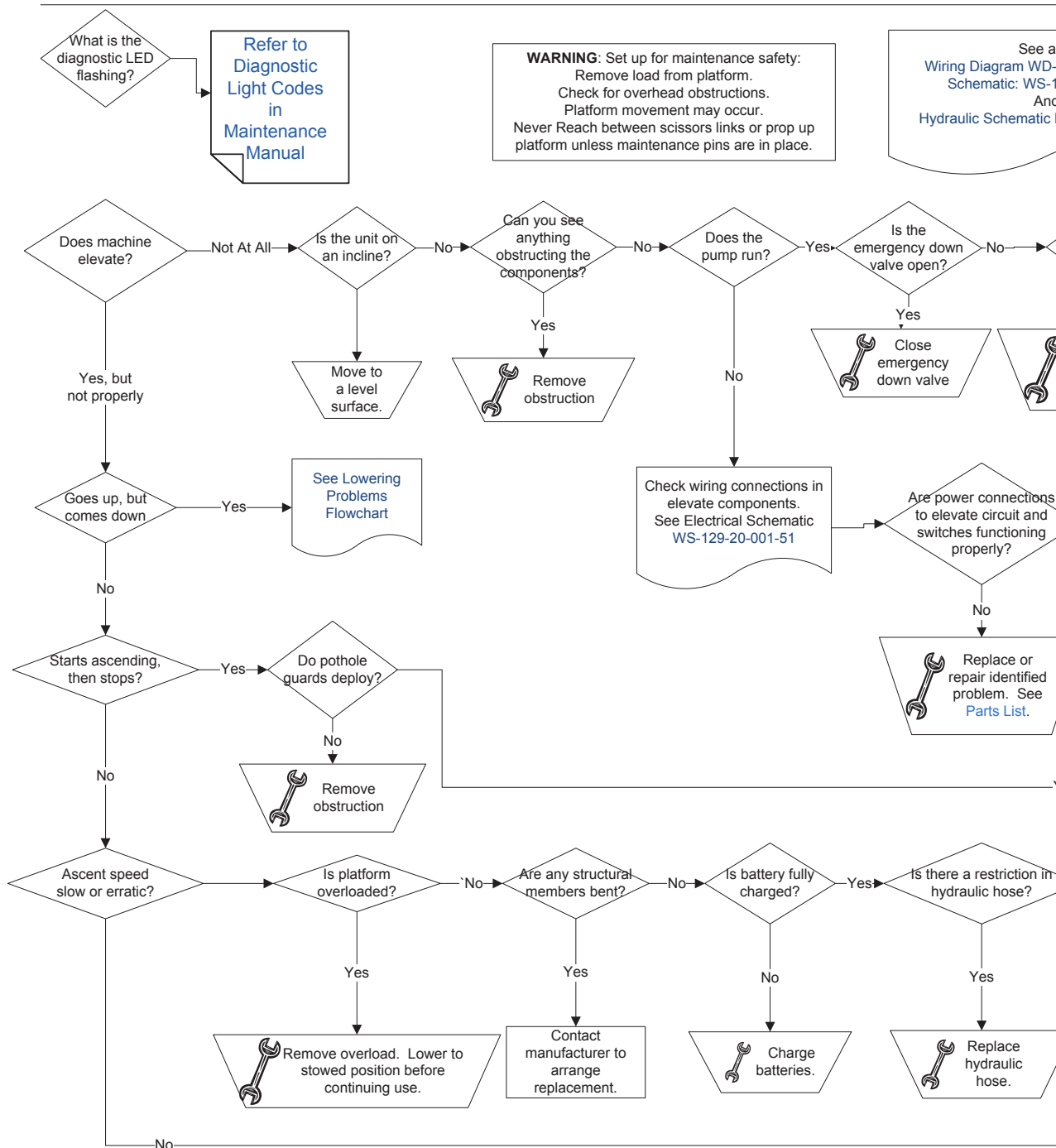


Reference Revision A

6.3 | ELEVATE CIRCUIT

Flowchart-HB-830CE/1230CE-Elevating

Troubleshooting Step 3A: Elevating



Reference Revision A



HS-129-20-201-51 or  
29-20-201-51  
HS-129-20-201-51



**WARNING**

Any modification on this machine without the express consent of the manufacturer is prohibited.



**WARNING**

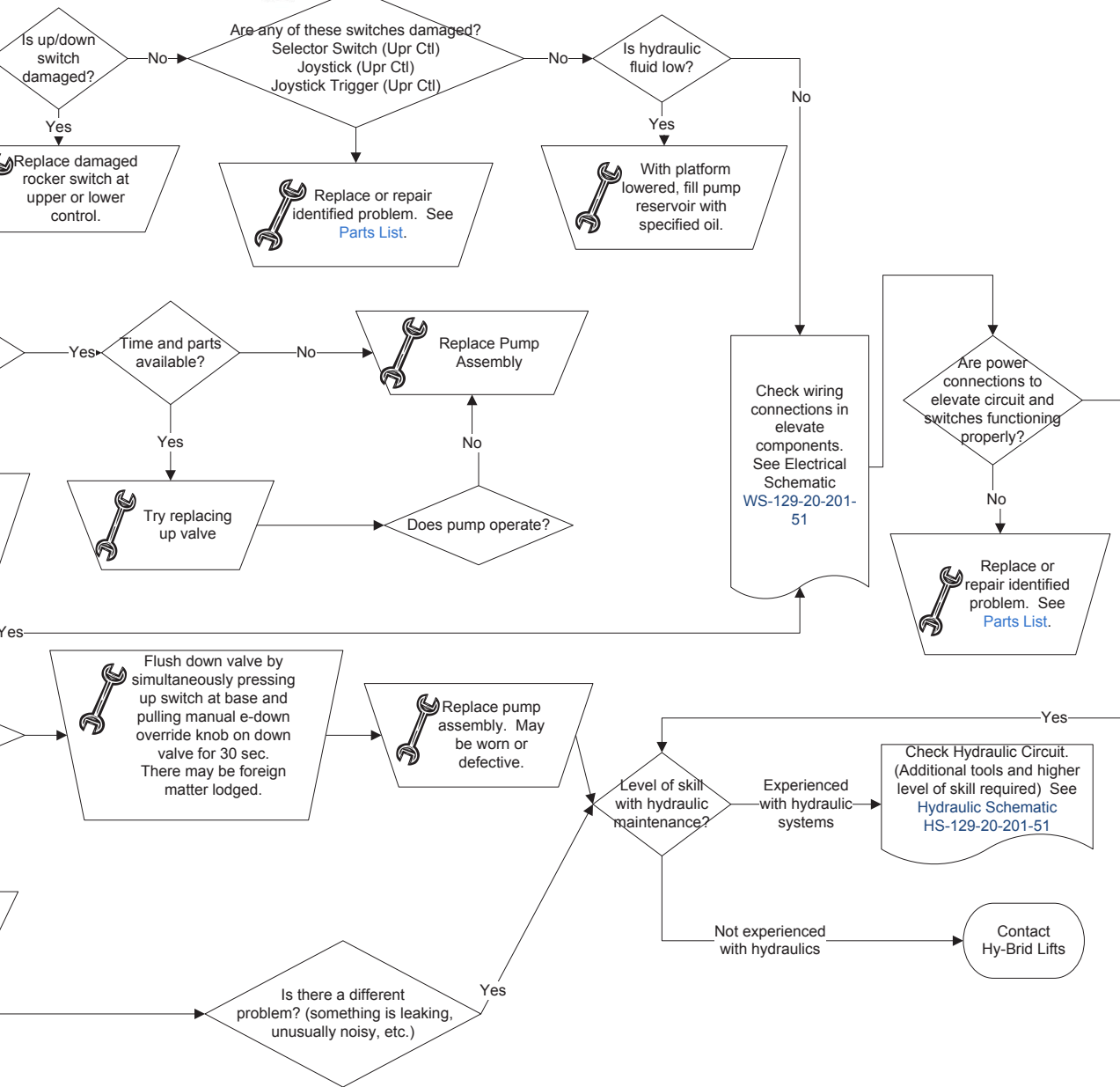
Failure to comply with safety precautions may result in damage, injury, or death. Refer to Maintenance Manual for complete warnings

**Troubleshooting Flowcharts--General Notes:**

Inspect parts for visible damage as they are encountered. After each step, check if problem has been identified and/or resolved. If so, make the recommended fix or see a referenced document. If not, continue troubleshooting.

If a part has been identified as needing replacement, see the [Parts View](#) To identify part number to order.

**If any wiring or components have been altered from the original manufacture, problems may not be identifiable.**

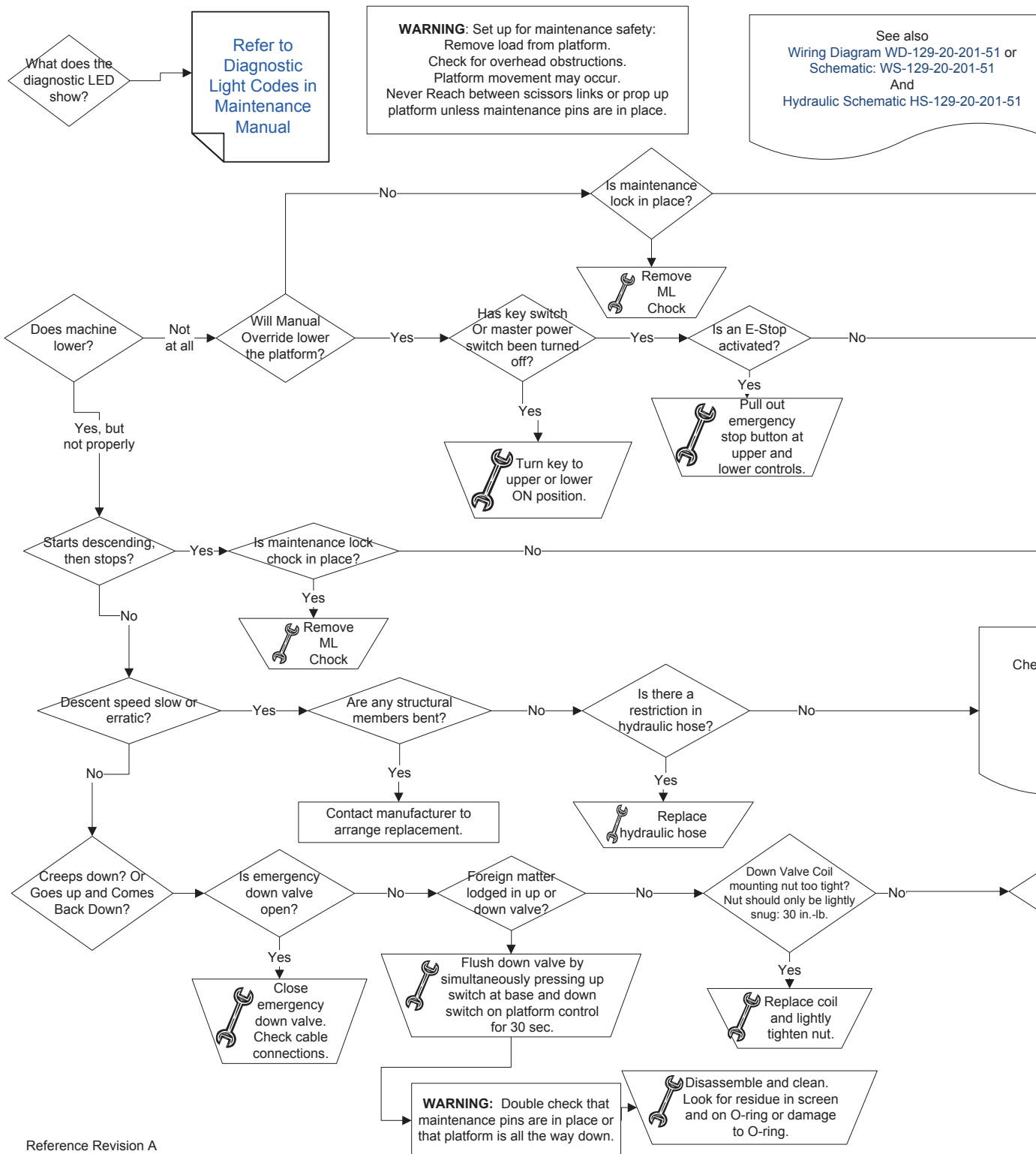


Reference Revision A

6.4 | LOWER CIRCUIT

Flowchart: HB-830S2/1230S2-Lowering

Troubleshooting Step 3B: Lowering



Reference Revision A



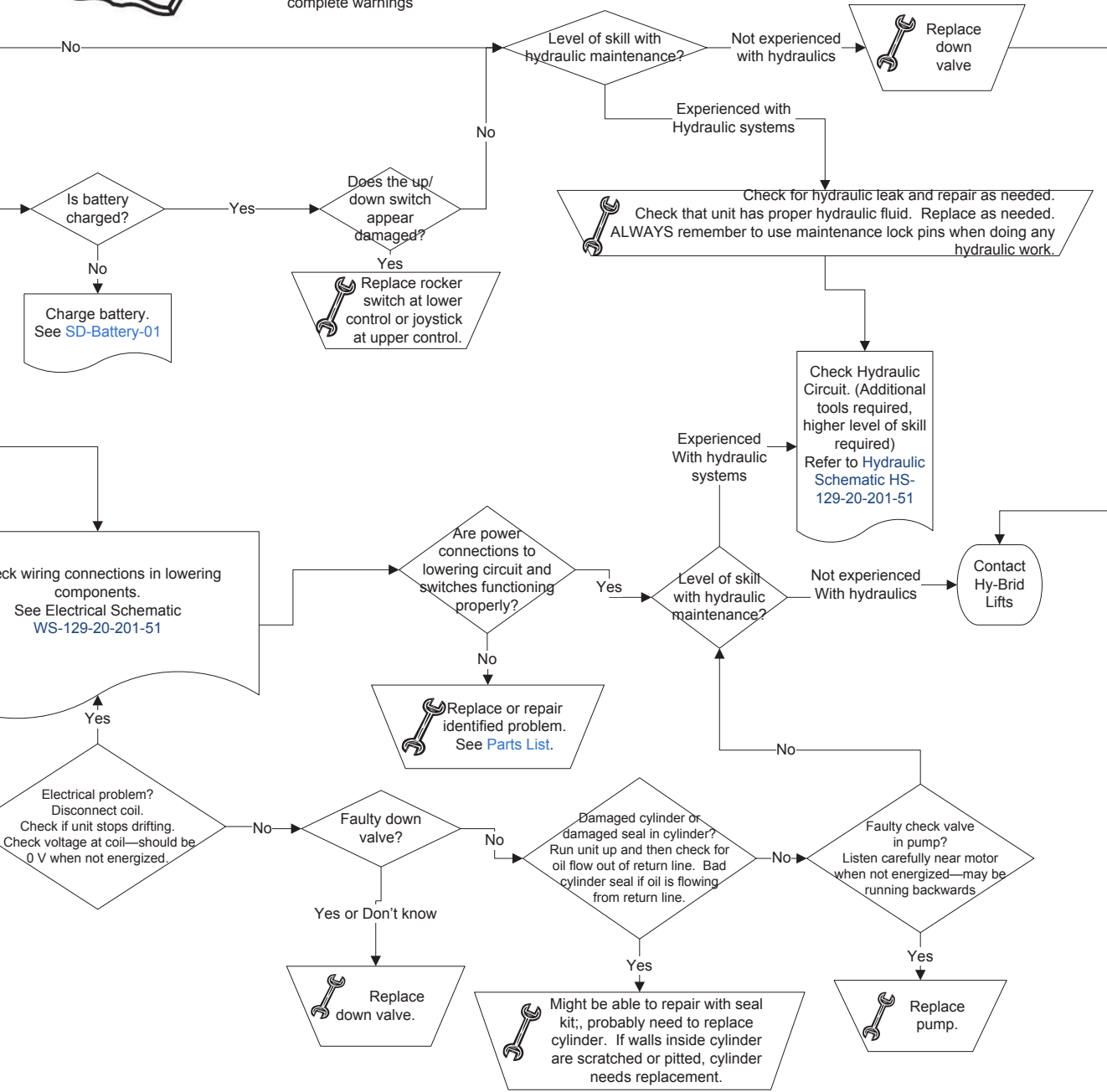
**WARNING**  
Any modification on this machine without the express consent of the manufacturer is prohibited.



**WARNING**  
Failure to comply with safety precautions may result in damage, injury, or death. Refer to Maintenance Manual for complete warnings

**Troubleshooting Flowcharts--General Notes:**

Inspect parts for visible damage as they are encountered. After each step, check if problem has been identified and/or resolved. If so, make the recommended fix or see a referenced document. If not, continue troubleshooting. If a part has been identified as needing replacement, see the [Parts View](#) To identify part number to order. **If any wiring or components have been altered from the original manufacture, problems may not be identifiable.**



Reference Revision A

# SECTION 7 | PARTS DIAGRAMS

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Listed in the following section are diagrams for parts that may be available for replacement and for reference. These represent current model revisions. Refer to our website, [www.hybridlifts.com](http://www.hybridlifts.com) for more complete part listings and earlier revisions. Several parts are model-, serial number-, or manufacture date-specific. Contact your dealer for replacement part availability and pricing.



**USE ONLY MANUFACTURER APPROVED REPLACEMENT PARTS. USE OF NON-OEM PARTS WILL VOID WARRANTY.**



**REPLACEMENT OF THE FOLLOWING COMPONENTS WILL AFFECT THE STRENGTH, STABILITY, OR SAFETY FUNCTION OF THE UNIT: BATTERY (ELEC-047-5), HYDRAULIC CYLINDER (HYDR-014 OR HYDR-015), CONTROL BOARD (129-21-227-51), AND ALL STRUCTURAL COMPONENTS.**

The following materials require special means of disposal:

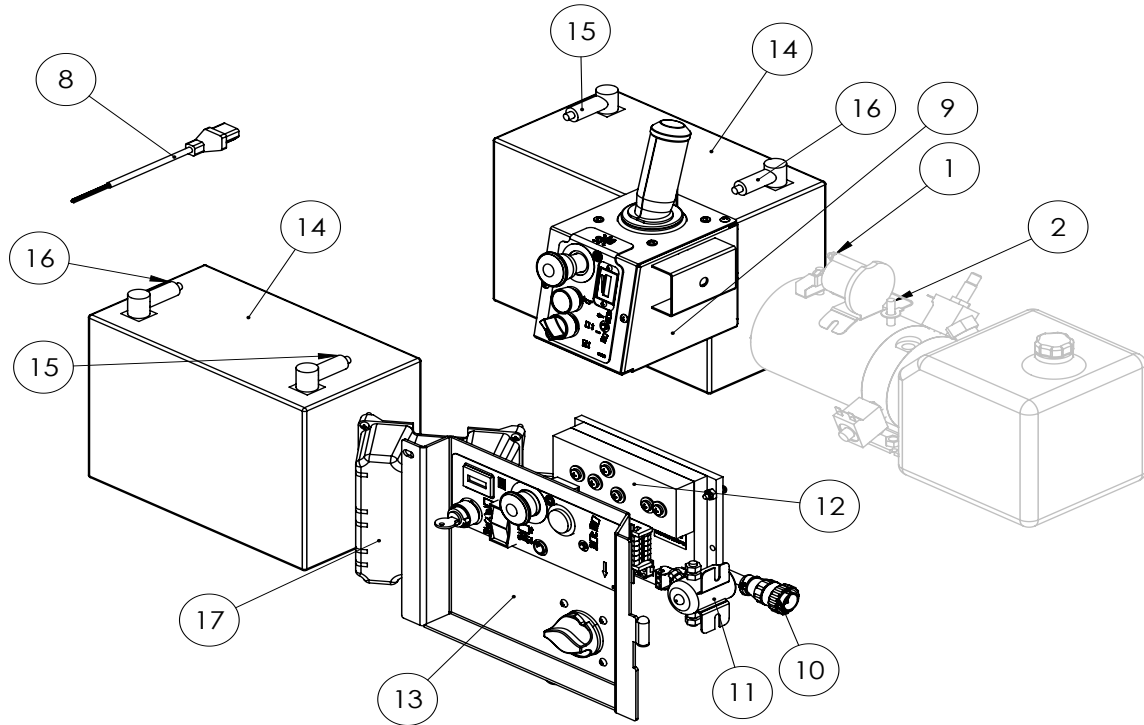
HYDR-032: Hydraulic fluid: Do not dispose in a drain to water source. Take to a recycling center.

ELEC-047-5: Batteries: Take to a recycling center.

## 7.1 | SAFETY AND CONTROL DECALS

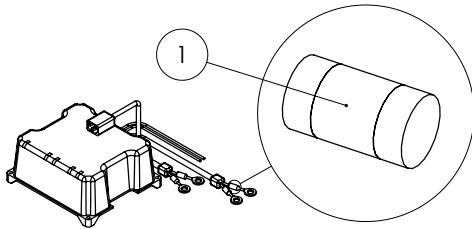
Refer to the Hy-Brid Lifts Operation and Safety Manual for decal part numbers and locations.

## 7.2 | MAIN POWER/SAFETY CIRCUIT



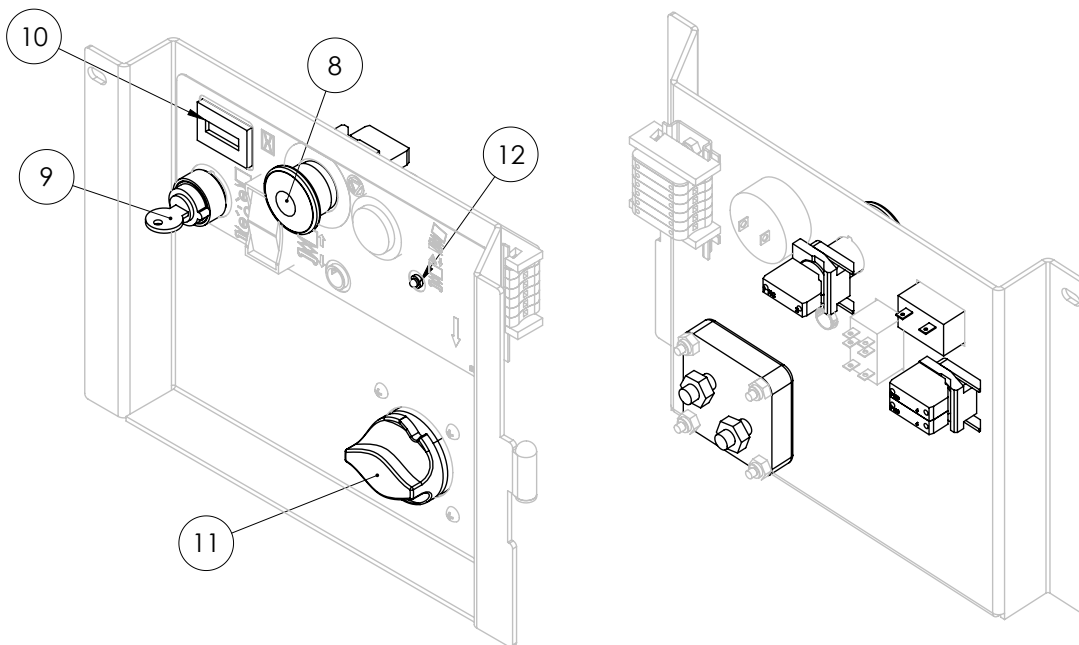
Item #	Part #	Description
1	NA	B+ CONNECTION POINT
2	NA	B- CONNECTION POINT
3	ELEC-641C	CABLE,6GA,RED,50",B/R,,38 EYES
4	ELEC-641A	CABLE,6GA,BLACK,63",B/B,,38 EYES
5	ELEC-080	CABLE,6GA,BLACK,63",B/B,,38 EYES
6	129-01-090-50	CABLE,6GA,BLACK,63",B/B,,38 EYES
7	129-01-090-51	CABLE,6GA,RED,42&50",R/R,,38 EYES
8	ELEC-639-11	CORD,IEC AC WIRE/IEC C13,36"
9	129-21-006-51	ASM,CTL UPR
10	129-21-007-50	CTL,WIRE HARNESS MAIN HB-1230
11	HYDR-666	SOLENOID,24V,ISOLATED,SPST
12	129-21-227-51	BOARD,DRIVE/LIFT CTL HB-MID ZTR
13	129-21-206-51	BASE,ASM CTL PANEL
14	ELEC-047-5	BATTERY,12V,GR27 AGM
15	ELEC-634D	TERMINAL BOOT (BLACK)
16	ELEC-634C	TERMINAL COVER (RED)
17	ELEC-747-60	CHARGER,24V

## COMPONENTS OF CHARGER ELEC-747-60



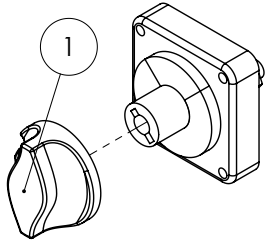
Item #	Part #	Description
1	ELEC-670-6	FUSE 30 AMP,PCS

## MAIN POWER COMPONENTS OF LOWER CONTROL 129-21-206-51



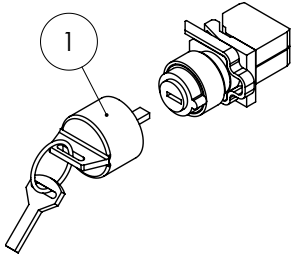
Item #	Part #	Description
1	129-21-004-94	CTL,WIRE HARNESS PRESS SENSOR
2	129-21-004-96	CTL,WIRE HARNESS ANG SENSOR
3	129-21-004-97	CTL,WIRE HARNESS 09C
4	129-21-206-94	CTL,WIRE HARNESS, LS-R
5	129-21-206-95	CTL,WIRE HARNESS, LS-L
6	129-21-206-96	CTL,WIRE HARNESS 12C
7	129-21-206-99	CTL,WIRES LWR CTL
8	ELEC-071-KIT	BUTTON,PUSH/PULL RED E-STOP
9	ELEC-073D	SWITCH,KEY,3-POS MAINTAINED
10	ELEC-610-2	METER,HOUR
11	ELEC-633-4	SWITCH,MASTER DISCONNECT
12	ELEC-636	LED, RED

## COMPONENTS OF POWER SWITCH ELEC-633-4



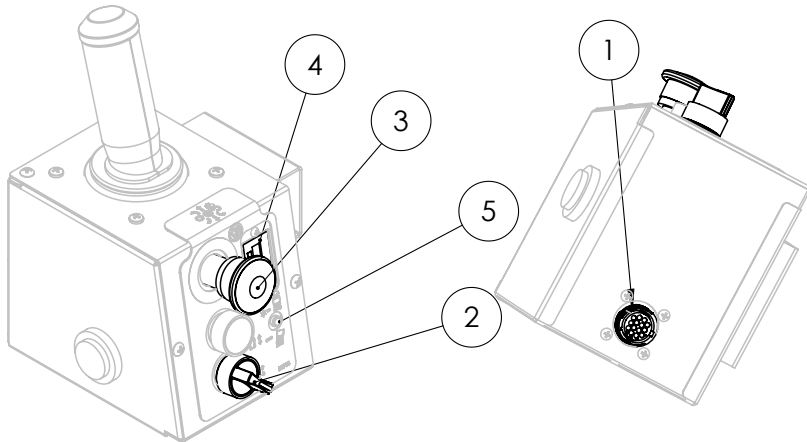
Item #	Part #	Description
1	ELEC-633-5	SWITCH KNOB, MASTER DISCONNECT

## COMPONENTS OF KEY SWITCH ELEC-073D



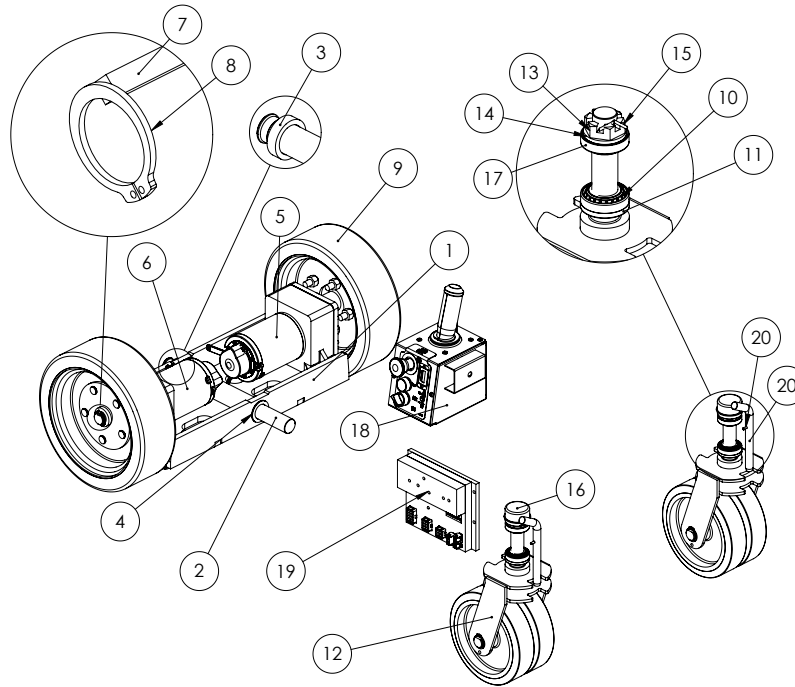
Item #	Part #	Description
1	ELEC-073EKEY	KEY, SPARE

## MAIN POWER COMPONENTS OF UPPER CONTROL 129-21-006-51



Item #	Part #	Description
1	129-21-006-90	CTL, WIRE HARNESS, UPR CTL
2	ELEC-002C-KIT	SWITCH, ROTARY MAINTAINED
3	ELEC-071-KIT	BUTTON, PUSH/PULL RED E-STOP
4	ELEC-610-4	METER, VOLT, 24V
5	ELEC-636	LED, RED

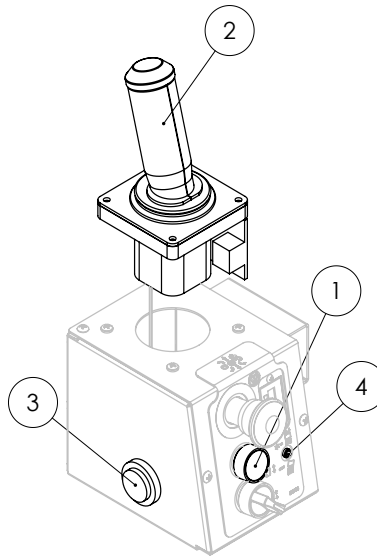
7.3 | DRIVE CIRCUIT



Item #	Part #	Description
1	129-01-211-01	BASE,REAR PIVOT
2	129-06-202-02	PIN,DRIVE MNT,1.25,14.06
3	129-01-243-04	BASE,SPACER PIVOT
4	WASH-1026	WASHER,1.25ID,1.87OD,.048THK
5	ELEC-626-5R	DRIVE MOTOR,24VELE,HB DUM
6	ELEC-626-5L	DRIVE MOTOR,24VELE,HB DUM
7	HARD-157	KEY,0.25 X 0.25 X 2
8	HARD-021	RET RING 1.0"
9	WHEEL-618-KIT	WHL,12X4 NM RUBBER W/HUB
10	WHEEL-718	BEARING
11	WHEEL-717	SEAL
12	129-21-215-50-K	ASM,CASTER
13	WHEEL-719	1-14 HEX SLOTTED AXLE SPINDLE NUT
14	WHEEL-716	WASHER,1.06 ID X 1.75 OD X .155 THK
15	HARD-725	COTTER PIN, 3/16 X 2
16	WHEEL-714-100	HUB,COVER
17	129-01-250-04	BEARING RACE
18	129-21-006-51	ASM,CTL UPR
19	129-21-227-51	BOARD,DRIVE/LIFT CTL HB-MID ZTR
20	129-01-101-05	HITCH PIN,5/8 X 5

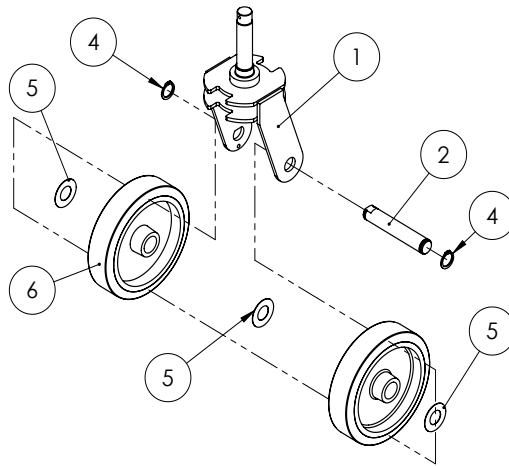


## DRIVE COMPONENTS OF UPPER CONTROL 129-21-006-51



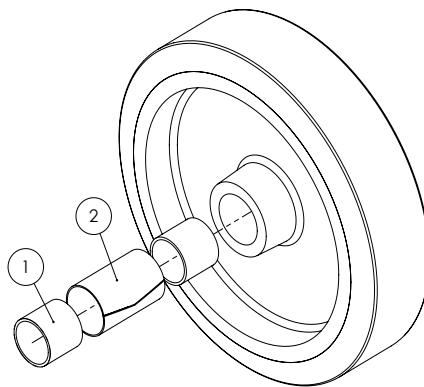
Item #	Part #	Description
1	ELEC-604-KIT	BUTTON,PUSH BLACK
2	ELEC-606	JOYSTICK,MULTI-AXIS
3	ELEC-635-4	ALARM, CONTINUOUS
4	ELEC-636	LED, RED

COMPONENTS OF CASTER ASSEMBLY 129-21-215-50-K

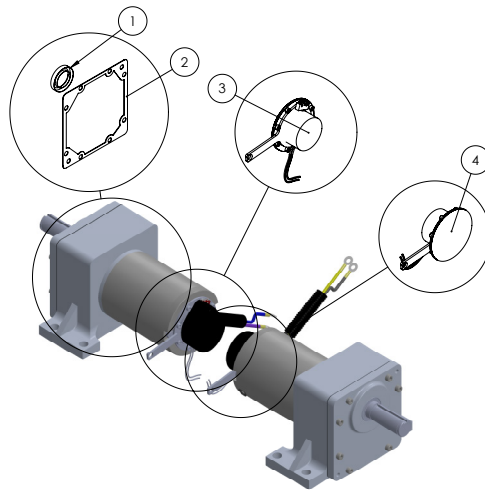


Item #	Part #	Description
1	129-01-260-01	BASE,CASTER WLDMNT
2	129-06-023-02	BASE,CASTER PIN
4	HARD-021	RET RING 1.0"
5	WHEE-609-SS	WASHER, 1.015ID,2 OD,.03 THK SS
6	WHEE-706-KIT	WHL,8X2,GREY NM RUBBER

COMPONENTS OF WHEEL WHEE-706-KIT

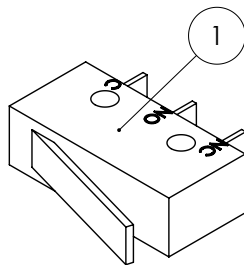


Item #	Part #	Description
1	HARD-001-2	DU BEARING,1"ID X 1" L
2	WHEE-708	WHL, RACEWAY SPLIT 2 IN.



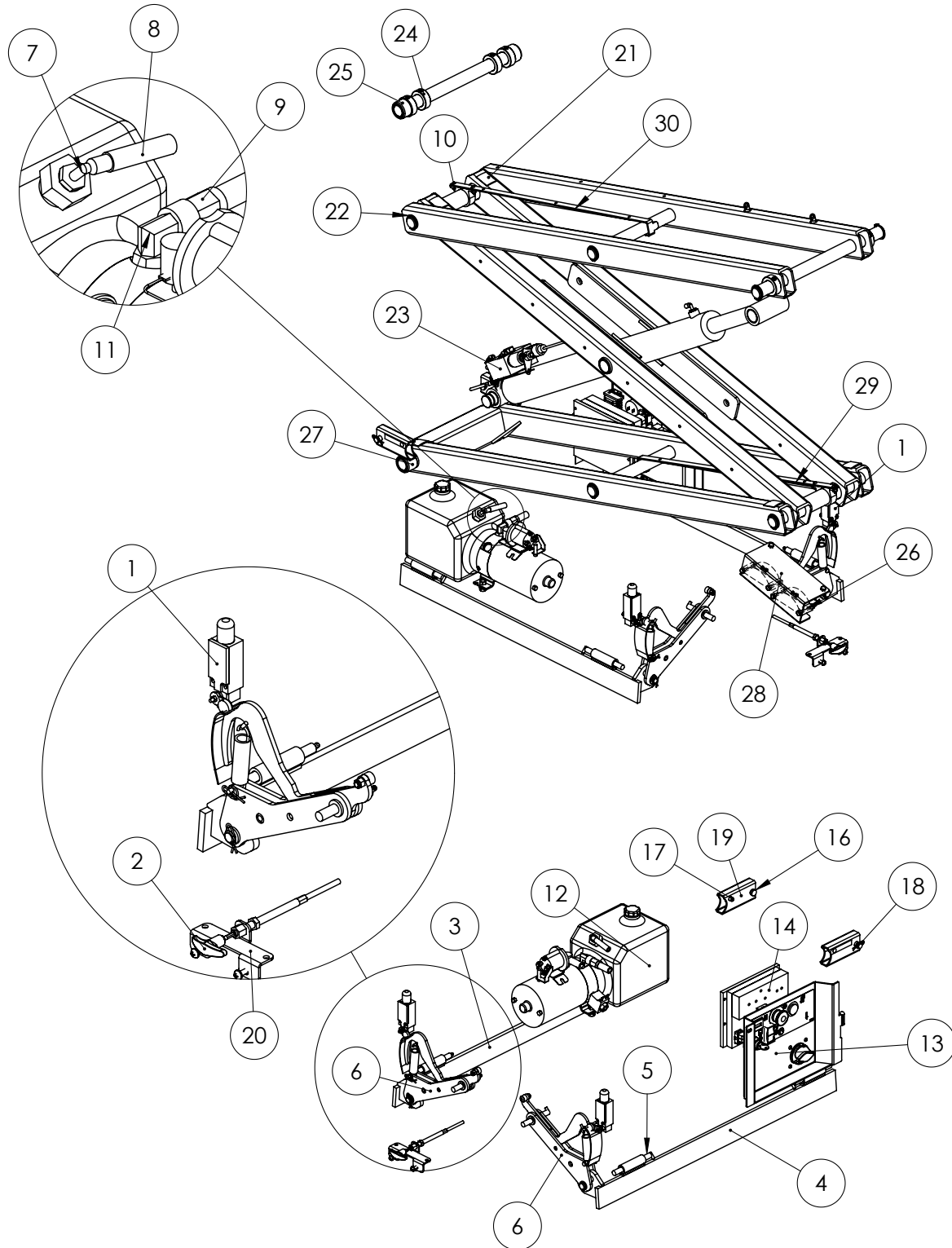
Item #	Part #	Description
1	ELEC-626-4A	DRIVE MOTOR SHAFT SEAL,DUM
2	ELEC-626-4B	DRIVE MOTOR HOUSING GASKET,DUM
3	ELEC-627-5R	DRIVE MOTOR,BRAKE
4	ELEC-627-5L	DRIVE MOTOR,BRAKE

**COMPONENTS OF DRIVE MOTORS BRAKES ELEC-627-5L & ELEC-627-5R**



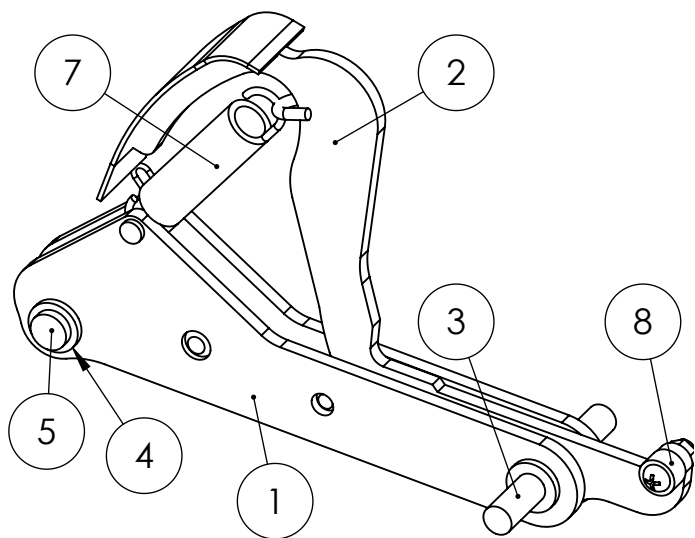
Item #	Part #	Description
1	ELEC-627-6	SWITCH,LIMIT,STRAIGHT LVR MICRO

7.6 | ELEVATE-LOWER CIRCUIT



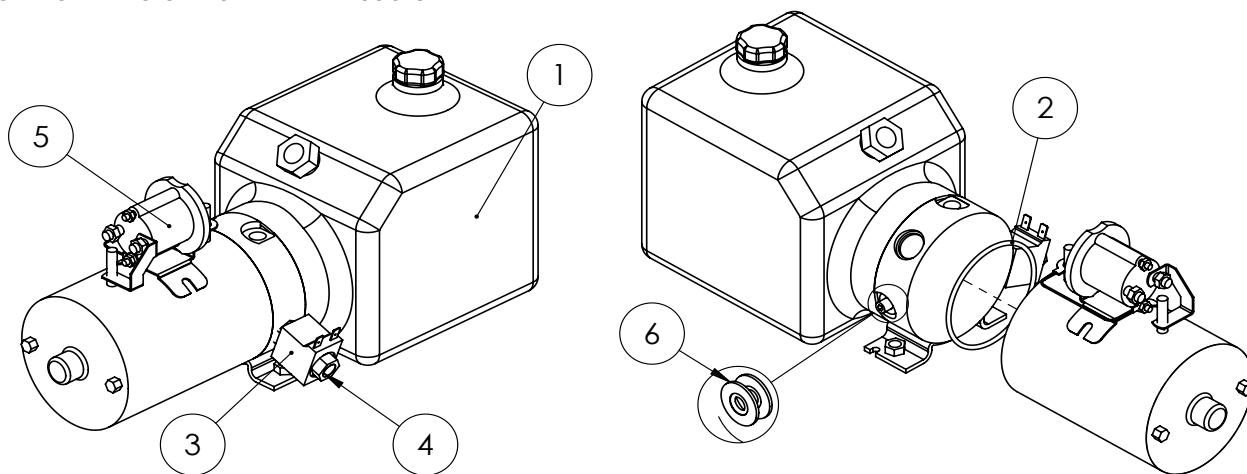
Item #	Part #	Description	Notes
1	ELEC-123-5	SWITCH,LIMIT,ROT LVR,NO/NC PO	
2	HARD-644-06	LOW FRICTION CABLE, 86/96	
3	129-01-254-01	BASE,PH BAR L (HBMD)	
4	129-01-255-01	BASE,PH BAR R (HBMD)	
5	RND-HB-002-P	PIN,HINGE,0.50,5.0	
6	129-21-202-14-K	ASM,BASE PH ARMS	
7	HYDR-019	FITTING,ELB,NPTM 3/8-1/4 PUSH	
8	HYDR-022-3	LOW PRESSURE HOSE	
9	HYDR-600	HOSE ASM,PRECUT HB-2X	
10	HYDR-032	HYDRAULIC OIL	Not available as a replacement part. Replace with Flomite #150, Dexron II, Mobil-DTE 2 or equivalent.
11	HYDR-677	FITNG,ELB,JICM 9/16-SAEORM #6	
12	HYDR-050-9E	PUMP,24VDC,0.125,0.88,NA	
13	129-21-206	BASE,ASM CTL PANEL	
14	129-21-227-50	BOARD,DRIVE/LIFT CTL HB-MID	
15	NUTS-2521	1/4-20 NYLOK NUT	
16	HARD-641-6	CLEVIS PIN,1/2X1.75, PLATED	
17	HARD-067	SNAP BUTTON,0.38 SINGLE END	
18	HARD-682	1/2 HAIRPIN COTTER PIN, LOCK	
19	129-01-232-02	BASE,SCISSORS LOCK	
20	129-01-268	BASE,E-DOWN BRKT REAR WLDMNT	
21	MISC-007-001-KIT	1 3/8 MOLDING BOND	
22	HARD-022	RET RING 1.25	
23	129-21-015-51-K	ASM,CYL HB-1230-CE	
24	1021000102	SET COLLAR,1.25 ID	
25	BM-6006-1-KIT	ASM,ROLLER,1.00 W/DU	
26	ELEC-647	SENSOR,ANGLE	
27	129-21-009-50	ASM,ROLLER,1.25 W/DU	
28	129-02-202-01	SCISSOR, ANG SENSOR MNT	
29	129-02-203-11	SCISSOR,CONDUIT BRKT	
30	129-02-203-06	SCISSOR,CONDUIT BRKT	

COMPONENTS OF POTHOLE ARM ASSEMBLY 129-21-202



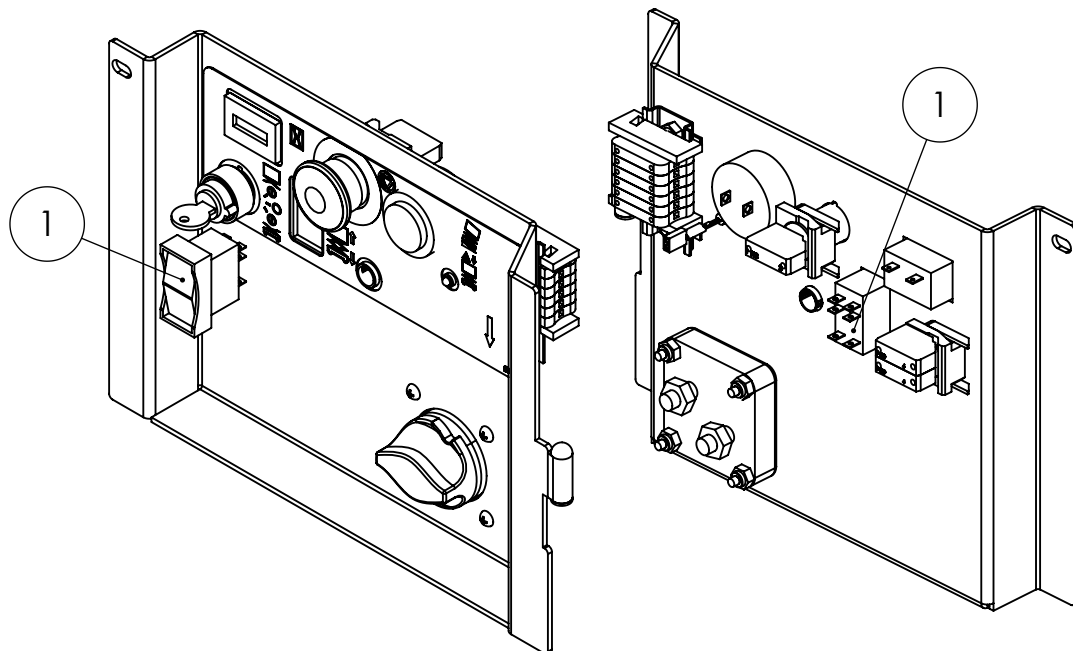
Item #	Part #	Description	Notes
1	129-01-244-02	BASE,POT HOLE WELDMENT	
2	129-01-294-02	BASE,PH ACTUATOR	
3	129-06-204-02	PIN,HINGE,.50,3.50	
4	HARD-640	BUSHING,0.5,0.63O OD,FLANGED	
5	HARD-641-1	CLEVIS PIN 1/2 X 1.5,PLATED	
7	HARD-804	SPRING, EXT 4.0 X .81	
8	129-01-297-04	ROLLER,BASE,POTHOLE	

COMPONENTS OF PUMP HYDR-050-9E



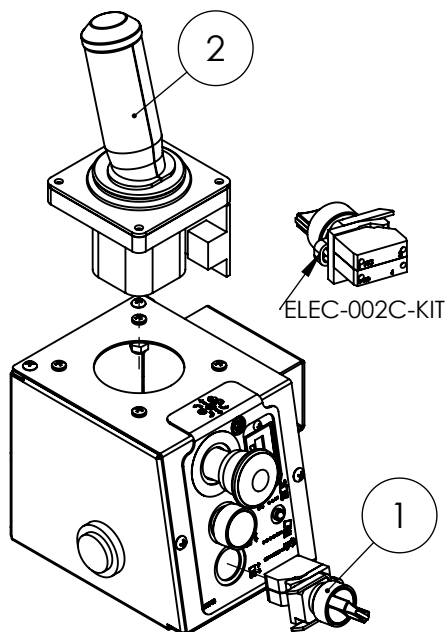
1	HYDR-067-3	PUMP RESERVOIR,0.88 GAL
2	HYDR-068	PUMP RESERVOIR O-RING
3	HYDR-664	COIL,18V
4	HYDR-665	VALVE,NO,2W/2P,#8,UP
5	HYDR-666-1	SOLENOID,24V,ISOLATED,SPST
6	HYDR-667	WASH,0.38 ID,0.75 OD,PRES SEAL

COMPONENTS OF LOWER CONTROL 129-21-206-51



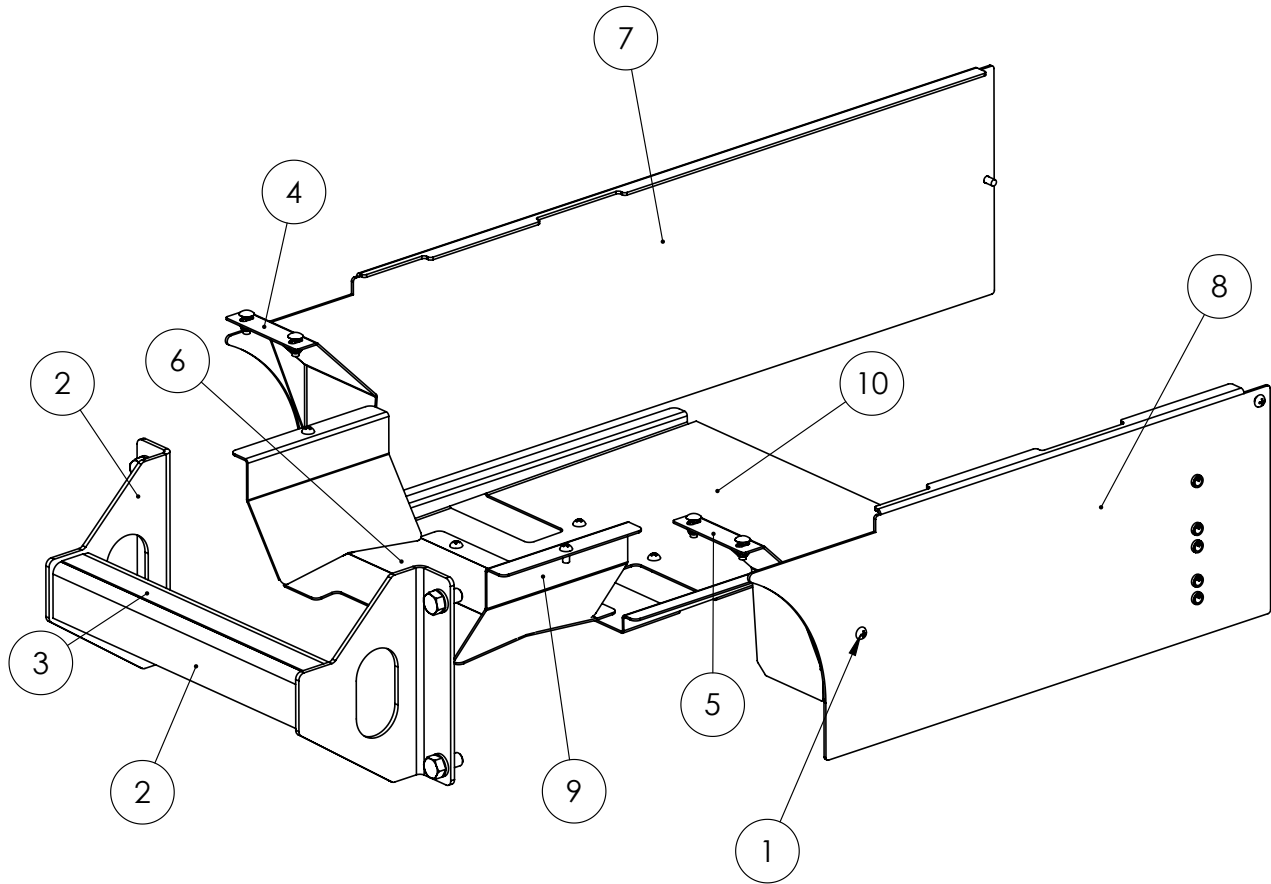
Item #	Part #	Description	Notes
1	ELEC-133B	SWITCH,ROCKER	

COMPONENTS OF UPPER CONTROL 129-21-006-51



Item #	Part #	Description	Notes
1	ELEC-002C-KIT	SWITCH,ROTARY MAINTAINED	
2	ELEC-606	JOYSTICK,MULTI-AXIS	

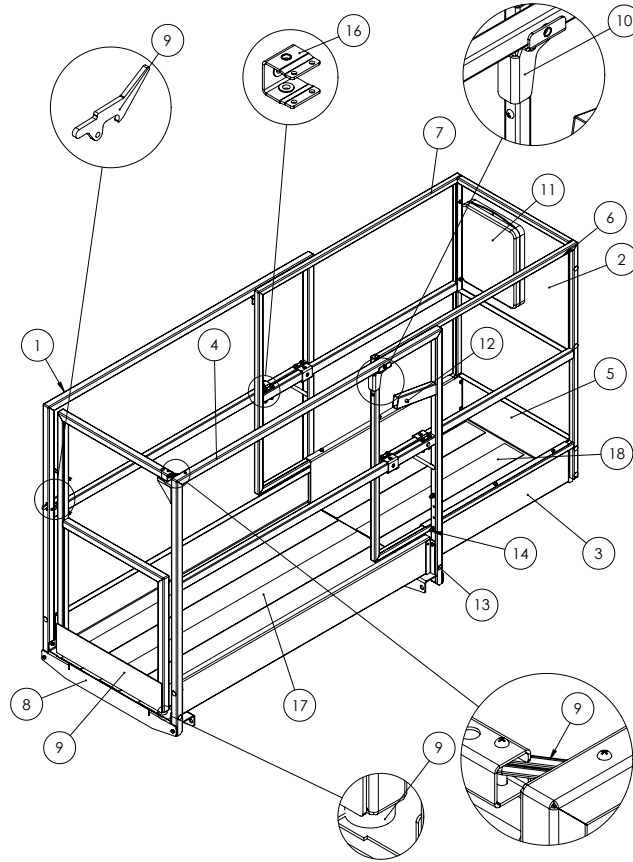
7.4 | COVERS



Item #	Part #	Description	Notes
1	129-21-226-50-K	KIT,INST HARDWARE COVERS	
2	LAS-M100-E-PC	BASE,ACCESS STEP	
3	MISC-030-01-KIT	ANTI-SLIP TAPE,1, 13.75 LENGTH	
4	129-01-269-06	BASE,COVER LS	
5	129-01-296-11	BASE,COVER LS	
6	129-01-272-01	BASE,COVER REAR	
7	129-05-203-01	BASE,COVER,L	
8	129-05-202-01	BASE,COVER,R	
9	129-01-279-03	BASE,COVER REAR	
10	129-01-270-01	BASE,MOTOR COVER PLATE	



## 7.5 | RAILINGS



Item #	Part #	Description
1	129-03-203-01	RAIL,WC L
2	129-03-206-01	RAIL,SO END WLDMNT
3	129-03-208-01	RAIL, SO FLOOR BOLT-ON
4	129-03-209-01	RAIL,WC R
5	129-03-211-01	RAIL, SO TOE BOARD
6	129-03-212-01	RAIL,SO R
7	129-03-214-01	RAIL,SO L
8	129-04-201-01	PF,WLDMNT
9	129-21-228-01	ASM,RAIL GATE
10	1002100692-KIT	ASM,RAIL SLIDE LOCK
11	HARD-603	MANUAL BOX
12	HARD-067	SNAP BUTTON,0.38 SINGLE END
13	HARD-645	PLUG,11/16 DIA, BLACK
14	HARD-723	CABLE CLIP, W/CABLE TIE (6)
15	HARD-808	PLUG,1/2 DIA, BLACK
16	LAS-M078-1-KIT	ASM,RAIL SLIDE CHNL W/WASHERS
17	MISC-031-11-KIT	ANTI-SLIP TAPE,4.00,54.00 LENG
18	MISC-031-01-KIT	ANTI-SLIP TAPE,4.00,31.00 LENG

# SECTION 8 | WARRANTY

## LIMITED PRODUCT WARRANTY

### 1. LIMITED WARRANTIES

Subject to the terms, conditions and limitations set forth herein, Custom Equipment, Inc. (the "Company") warrants to the first end-user ("Buyer") that:

a. Limited Product Warranty

For a period of 24 months from the date that a new product manufactured by the Company ("Product") is delivered to the Buyer, the Product will (i) conform to the specifications published by the Company for such Product as of the date of delivery; and (ii) be free of any defect in material and/or workmanship under normal use and maintenance; and

b. Extended Structural and Chassis Warranty

For a period of 60 months from the date that the Product is delivered to the Buyer, the chassis and other structural components of such Product will be free from defects in material and/or workmanship under normal use and maintenance.

### 2. EXCLUSIONS / WHAT IS NOT COVERED

The following items are NOT covered under this Limited Warranty:

- Defects in, and damage or loss relating to, any batteries incorporated by the Company into or made a part of the Product. Any such defects, damage or loss shall be exclusively covered by the battery manufacturer's warranty, if any. For more information regarding the battery warranty, the Buyer should contact the battery manufacturer using the contact information shown on the battery;
- Damage or loss resulting from or caused by carrier handling;
- Damage or loss resulting from or caused by normal wear and tear, weathering, lack of use or use with incompatible equipment or software;
- Damage resulting from or caused by improper maintenance, improper handling or storage, improper use, abuse, neglect, operation beyond rated capacity, or operation after discovery of defective or worn parts;
- Any part, component or assembly altered or modified in any way not approved in writing by the Company;
- Damage to any equipment or parts not manufactured by the Company; and
- Acts of God, accidents or any other causes beyond the Company's reasonable control.

### 3. MAKING A WARRANTY CLAIM

As a prerequisite to making any claim under this Limited Warranty, Buyer must give the Company written notice of any suspected defect promptly after discovery. Such notice shall specifically identify the suspected defect, the original delivery date and complete Buyer identification and location information. The Company will not accept any Product for warranty service without receiving Buyer's written notice and issuing a return goods authorization. If requested by the Company, Buyer shall return the defective Product, or parts, components or assemblies thereof, to the Company, F.O.B, Company's designated location. All returned Products or parts, components or assemblies thereof that are replaced under this Limited Warranty shall become the property of the Company. The Company reserves the right to review Buyer's maintenance and operation records and procedures to determine if the alleged defect(s) were due to any of the items listed in Sections 2 of this Limited Warranty. The Company shall not be liable for any claim under this Limited Warranty if Buyer fails to satisfy the conditions set forth in this Section.

### 4. EXCLUSIVE WARRANTY REMEDIES

a. Exclusive Repair or Replace Remedy

The Company's sole obligation and Buyer's exclusive remedy with respect to any defect in the Product occurring during the warranty periods set forth in Section 1 of this Limited Warranty shall be for the Company, at its option, to repair or replace (or have one of its designated authorized dealers repair or replace) the Product or part, component or assembly thereof that contains a defect in materials or workmanship. The Company reserves the right, at its discretion, to use new, re-manufactured or

refurbished replacement parts. Notwithstanding anything in this Limited Warranty to the contrary, the Company shall not be obligated to replace the entire Product if a covered defect can be remedied by the repair or replacement of a defective part, component or assembly. The Company shall be responsible for the cost of all parts and labor charges, up to the Maximum Labor Amount determined in accordance with Section 4(b) of this Limited Warranty, necessary to remedy such defect.

b. Labor Charges

If field repairs or parts replacement are necessary on any Product covered by this Limited Warranty, the Company will reimburse its designated authorized dealer for those direct labor costs incurred to perform such field repairs or parts replacement up to the maximum amount specified in the Company's current Field Service Rate (hereinafter, the "FSR") or in any 'Flat Rate Guides' or similar agreement established with the authorized dealer (such maximum amount shall be referred to in this Limited Warranty as the "Maximum Labor Amount"). Current versions of the Company's FSR and Flat Rate Guides are incorporated by reference into this Limited Warranty. For a current copy of the Company's FSR and Flat Rate Guides, Buyer should contact the Company at 1-866-334-0756. Buyer shall be responsible for any costs or fees due to the authorized dealer in excess of the Maximum Labor Amount.

5. DISCLAIMER OF OTHER EXPRESS AND IMPLIED WARRANTIES

EXCEPT FOR THE LIMITED WARRANTIES SET FORTH IN SECTION 1 ABOVE, THE COMPANY MAKES NO OTHER REPRESENTATIONS OR WARRANTIES AND HEREBY DISCLAIMS ALL EXPRESS OR IMPLIED REPRESENTATIONS OR WARRANTIES REGARDING THE PRODUCT, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY, NON-INFRINGEMENT OF PROPRIETARY OR THIRD-PARTY RIGHTS OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. No employee or representative of the Company or any of its authorized dealers is authorized to modify any term, condition or limitation in this Limited Warranty unless such modification is made in writing and signed by an officer of the Company.

6. LIMITATION OF LIABILITY

NOTWITHSTANDING ANYTHING IN THIS WARRANTY TO THE CONTRARY, IN NO EVENT SHALL THE COMPANY OR ANY OF ITS AFFILIATES OR SUBSIDIARIES BE LIABLE TO BUYER FOR ANY INDIRECT, SPECIAL, EXEMPLARY, PUNITIVE OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS, LOST REVENUE, DOWN TIME, LOSS OF BUSINESS OPPORTUNITY OR OTHER ECONOMIC LOSSES), WHETHER IN AN ACTION IN CONTRACT OR TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY) OR OTHERWISE, EVEN IF THE COMPANY HAS BEEN SPECIFICALLY ADVISED OF THE POSSIBILITIES OF SUCH DAMAGES.

Version of 2.1.13

## SECTION 8 | WARRANTY

### SERVICE AND WARRANTY – CLAIM PROCEDURE INSTRUCTION SHEET

Dealer Name: \_\_\_\_\_  
Address: \_\_\_\_\_  
City, State, Zip: \_\_\_\_\_  
Phone: \_\_\_\_\_  
Fax: \_\_\_\_\_  
User Name: \_\_\_\_\_  
Address: \_\_\_\_\_  
City, State, Zip: \_\_\_\_\_  
Phone: \_\_\_\_\_  
Fax: \_\_\_\_\_  
Custom Equipment, Inc. MODEL# \_\_\_\_\_  
SERIAL #: \_\_\_\_\_  
Date Unit Placed in Service: \_\_\_\_\_  
Date of Failure: \_\_\_\_\_  
Date of Repair: \_\_\_\_\_

If this is a 'WARRANTY CLAIM REPORT', describe BOTH the FAILURE and CORRECTIVE ACTION taken to resolve.

If this is a 'RETURN GOODS REQUEST', please state the reason(s) for the return of the item(s). BE as SPECIFIC as possible.

- Submit/provide all pertinent support documentation, including Parts Invoices, Shop Repair Order, photographs, etc.
- IF you've received any correspondence or advice from ANY representative of Custom Equipment, Inc., please list name(s) of individuals, date(s) of contact, and also provide a written copy of any notes or phone discussions that occurred.

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(Additional notes on back or attached if necessary)

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DEALER PARTS EXPENSE

CE Part Number \_\_\_\_\_

Part Description \_\_\_\_\_

Qty \_\_\_\_\_

List Price \_\_\_\_\_

Actual Price \_\_\_\_\_

Total Cost \_\_\_\_\_

Invoice# \_\_\_\_\_

Please RETURN ALL Defective, Damaged, or Failed Parts for evaluation and/or examination purposes. We reserve the right to inspect any item submitted for Warranty consideration. Enclose ONE COPY of this 'Warranty Claim Report' along with any returned goods and return to the Custom Equipment, Inc. address listed at the top of this form. Please drain all fluids and cap/plug any ports.

DEALER CERTIFICATION

I, \_\_\_\_\_ certify that the information contained in this document is true and accurate. I understand that making false or inaccurate statements can be just cause for denial of this claim request.

Signed, \_\_\_\_\_ Date: \_\_\_\_\_

# **HY-BRID LIFTS™**

BY CUSTOM EQUIPMENT INC

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HB-830CE  
HB-1230CE  
Series II  
Self-Propelled Aerial Work Platform  
Maintenance & Troubleshooting Manual



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These machines comply with EN280

Revision Date: March 2015

Printed in the U.S.A.